

forster presto xs
Pivot door



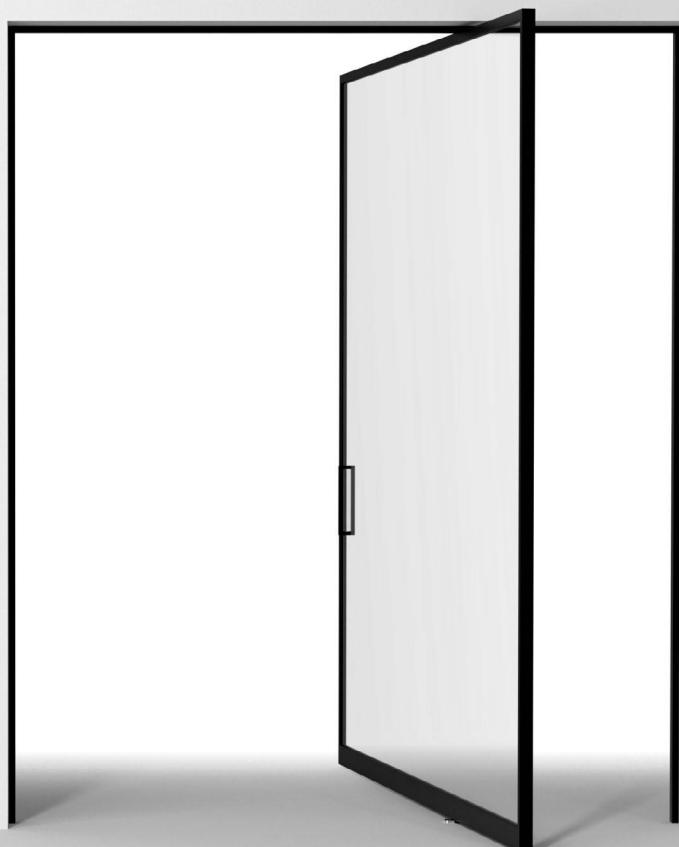
forster

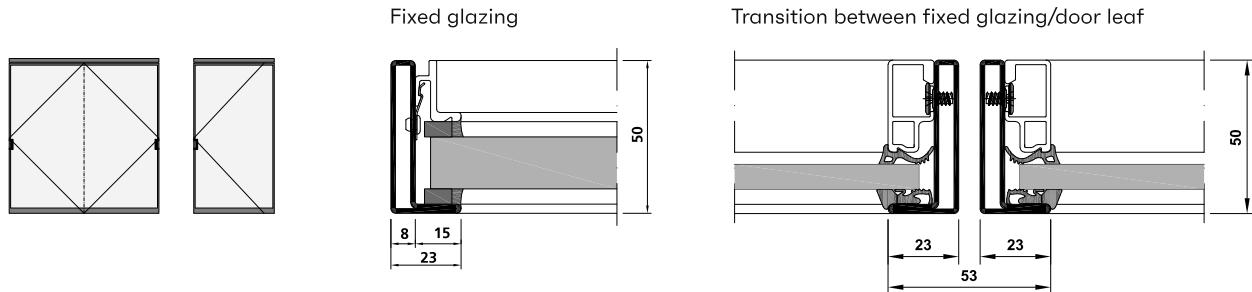
Another turn for your design

Forster has added the pivot door application to its forster presto xs non-insulated profile series for interiors. Thanks to this special opening type, distinctive eye-catchers can be designed for room entry. The sky's the limit here, even with the most extravagant architectural wishes.

Thanks to its extremely narrow face widths from 23 mm and low structural depth, the elegant forster presto xs system offers outstanding freedom of design in indoor applications. The forster presto xs pivot door is available with and without frame and with single or double leaf. The slender design with narrow sightlines ensures outstanding transparency, a lot of daylight in the room and a sense of spatial well-being. Generous opening torques allow for a turning angle of up to 360° and a 90° hold-open function.

- The highlight for interior design
- Narrow face widths
- Turning function up to 360°





Technical specifications



100% steel

Base material

Bright steel



Slim profiles

Face widths

From 23 mm



Barrier-free

Dimensions

Max. leaf width: 2500 mm

Max. leaf height: 3000 mm

Inside width (WxH): max. 2500 x 3000 mm

Locks and fittings

Roller latch lock or version without lock

Door closer: corner installation or free positioning

Optional leaf hold-open at 90°

Opening angle up to 150° or 360°

Leaf weight up to 200 kg

Design variants/system features

Pivot door, single/double leaf

With optional sidelight and fanlight

Fixed glazing

Structural depth 50 mm

Design glazing beads in aluminium and steel

Wet and dry glazing

Performance characteristics

Barrier-free according to DIN 18040

Processing

Extremely economical manufacture thanks
to the use of system components



All details on the
forster presto xs
product range can
be found online

Steel is our nature.

900000593/XA3.00021.ND/02-23

For us, steel is a matter of the heart. We develop long-lasting systems for attractive and energy-efficient architecture.

Forster Profile Systems develops and manufactures safe, energy-efficient solutions in steel and stainless steel for doors, windows and facades across Switzerland. Forster works with its own branches in over 20 countries – and exclusive sales partners in around 10 more. In-house consultants are on hand to assist our customers at sites ranging from Europe and the Middle East to Asia and North America. Forster systems are used for building shells

and interiors. This includes market-leading solutions that meet the strictest requirements and standards in terms of thermal insulation, plus safety applications such as fire protection, burglar resistance and bullet resistance. The product range is rounded off by matching accessories. Our customers and business partners in architecture, planning and construction can also count on comprehensive services for their respective branch.

forster

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System presto XS Wendetüre

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Système presto XS Porte pivotante

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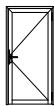
System presto XS Pivot door

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Symbole

Symboles

Symbols



1-flügelige Tür ohne Antipanik-Funktion
Porte à 1 vantail sans fonction anti-panique
Single-leaved door without anti-panic-function



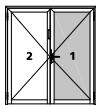
Türen ohne Antipanik-Anforderung
Portes sans exigence anti-panique
Doors without anti-panic requirement



2-flügelige Tür ohne Antipanik-Funktion
Porte à 2 vantaux sans fonction anti-panique
Double-leaved door without anti-panic-function



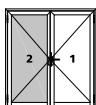
Türen mit Antipanik-Anforderung
Portes avec exigence anti-panique
Doors with anti-panic requirement



2-flügelige Tür, Verwendung Forster Artikel auf Gangflügel
Porte à 2 vantaux, utilisation des articles Forster sur le vantail de service
Double-leaved door, use Forster articles for opening leaf



Artikel gemäss Norm EN 179
Référence selon norme EN 179
Article according to EN 179



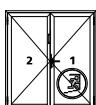
2-flügelige Tür, Verwendung Forster Artikel auf Standflügel
Porte à 2 vantaux, utilisation des articles Forster sur le vantail semi-fixe
Double-leaved door, use Forster articles for fixed leaf



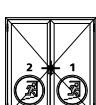
Artikel gemäss Norm EN 1125
Référence selon norme EN 1125
Article according to EN 1125



1-flügelige Tür mit Antipanik-Funktion
Porte à 1 vantail avec fonction anti-panique
Single-leaved door with anti-panic-function



2-flügelige Tür mit Antipanik-Funktion auf Gangflügel
Porte à 2 vantaux avec fonction anti-panique sur le vantail de service
Double-leaved door with anti-panic-function only on opening leaf



2-flügelige Tür mit Antipanik-Funktion auf Stand- und Gangflügel
Porte à 2 vantaux avec fonction anti-panique sur le vantail de service et le vantail semi-fixe
Double-leaved door with anti-panic-function on opening and fixed leaf

Symbole**Symboles****Symbols**

Position E-Öffner
Position ouverture électrique
Position electric door opener



1-flügelige Tür mit E-Öffner
Porte à 1 vantail avec ouverture électrique
Single-leaved door with electro door opener



2-flügelige Tür mit E-Öffner auf Gangflügel
Porte à 2 vantaux avec ouverture électrique sur le vantail de service
Double-leaved door with electric door opener only on active leaf



2-flügelige Tür mit E-Öffner auf Stand- und Gangflügel
Porte à 2 vantaux avec ouverture électrique sur le vantail de service et vantail semi-fixe
Double-leaved door with electro door opener on active and inactive leaf



17
Profilzylinder (PZ)
Cylindre profilé (CP)
Profile cylinder (PC)



22
Rundzylinder (RZ)
Cylindre rond (CR)
Round cylinder (RC)

ZV

Abkürzung für Zusatzverriegelung
Abréviation de verrouillage supplémentaire
Abbreviation for additional locking

Zeichnungsdaten – dwg**Dessins en dwg****Drawing data – dwg**

Die in dieser Dokumentation gezeigten Schnitte und Pläne mit nachstehenden Bezeichnungen stehen als dwg-Daten unter www.forster-profile.ch/downloads zur Verfügung.

In der PDF-Version der Dokumentation sind diese Zeichnungen mit einem Link versehen.

prxs_ep_XXXX Einbaupläne
prxs_kd_XXXX Konstruktionsdetails
prxs_sd_XXXX Systemdetails
prxs_sp_XXXX Systempläne
prxs_vv_XXXX Verglasungsdetails
prxs_wa_XXXX Wandanschlüsse

Les coupes et les plans présentés dans cette documentation avec les désignations ci-dessous sont disponibles au format DWG sous www.forster-profile.ch/téléchargement.

Dans la version PDF de la documentation, ces dessins sont dotés d'un lien.

prxs_ep_XXXX Plans de la mise en œuvre
prxs_kd_XXXX Détails de construction
prxs_sd_XXXXCoupes du système
prxs_sp_XXXXPlans du système
prxs_vv_XXXX Détails de vitrage
prxs_wa_XXXXRaccords muraux

The sections and plans in this documentation with the below-mentioned designations are available as DWG files on www.forster-profile.ch/téléchargement.

In the PDF version of the documentation, these drawings are provided with a link.

prxs_ep_XXXX Processing plans
prxs_kd_XXXX Construction details
prxs_sd_XXXXSystem sections
prxs_sp_XXXXSystem plans
prxs_vv_XXXX Glazing details
prxs_wa_XXXXWall abutments

Technische Merkmale**Caractéristiques techniques****Technical characteristics****Ausgangsmaterial**

- Stahl blank

Abmessungen

- max. Flügelhöhe 3000 mm
- max. Flügelbreite 2500 mm, bei maximalem Abstand von 1250 mm von Rahmenaußenmaß zum Drehpunkt

Schloss und Beschlag

- Spezifische Beschläge für die Wendetür
- Eckmontage oder freie Positionierung des Türschliers
- Variante mit oder ohne Flügelfeststellung bei 90°
- Öffnungswinkel von 150° oder 360°
- max. Flügelgewicht 200 kg
- Ausführung ohne Schloss oder aus dem Standard Sortiment

Verarbeitung

- Äußerst wirtschaftliche Fertigung durch den Einsatz von Systemkomponenten

Matériaux de base

- Stahl blank

Dimensions

- Hauteur de vantail max. 3000 mm
- Largeur du vantail max. 2500 mm, pour une distance maximale de 1250 mm entre la dimension extérieure du cadre et le centre de rotation

Serrures et quincailleries

- Quincaillerie spécifique pour la porte pivotante
- Montage en angle ou positionnement libre du ferme-porte
- Version avec ou sans blocage du vantail à 90°
- Angle d'ouverture de 150° ou de 360°
- Poids de vantail max. 200 kg
- Exécution sans serrure ou provenant de la gamme standard

Mise en œuvre

- Fabrication extrêmement économique grâce à l'utilisation de composants du système

Base material

- Bright steel

Dimensions

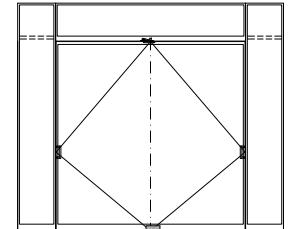
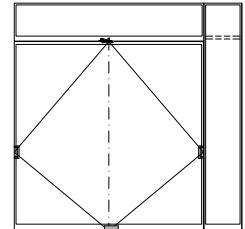
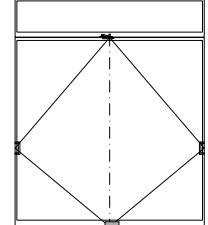
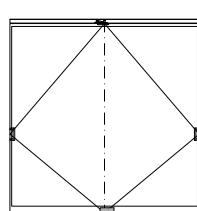
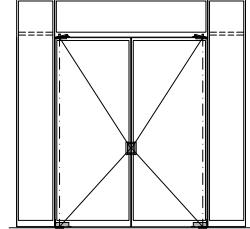
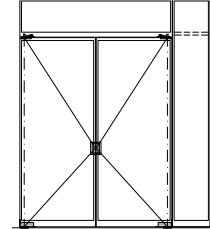
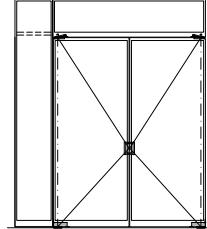
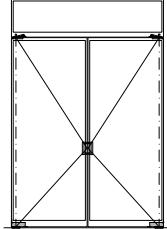
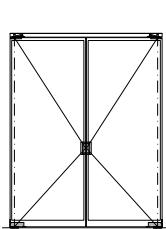
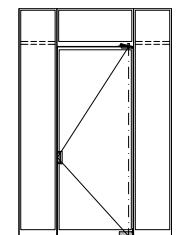
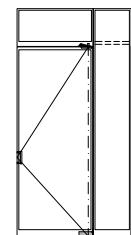
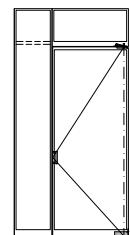
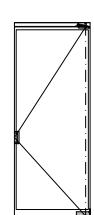
- Max. leaf height 3000 mm
- Max. leaf width 2500 mm, at maximum distance of 1250 mm from dimension of outer frame to hinge point

Locks and fittings

- Specific fittings for the pivot door
- Corner installation or free positioning of the door closer
- Variant with or without leaf hold-open at 90°
- Opening angle of 150° or 360°
- Max. leaf weight 200 kg
- Version without lock or from the standard range

Processing

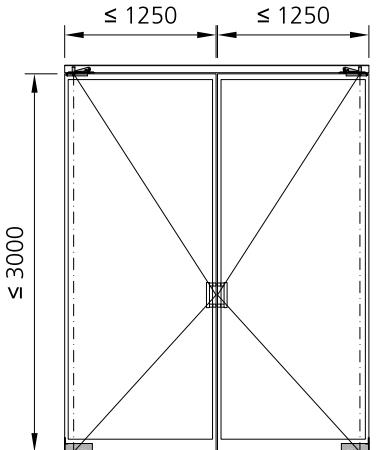
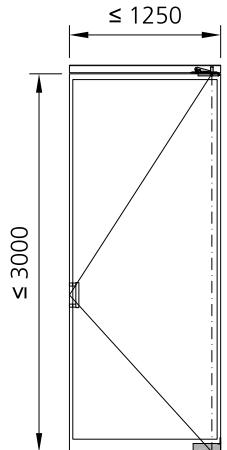
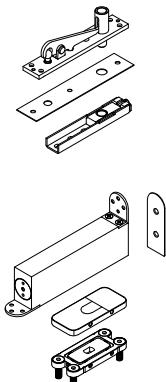
- Extremely economical manufacture thanks to the use of system components



Abmessungen**Tableau du système****Dimensions****Eckmontage:**

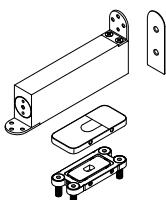
max. Flügelabmessungen
1250 x 3000mm

max. Flügelgewicht 100 kg

**Montage en angle:**

Dimensions de vantail max.
1250 x 3000mm

Poids de vantail max. 100 kg

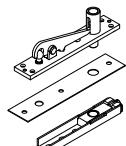


Corner installation:
Max leaf dimensions
1250 x 3000 mm

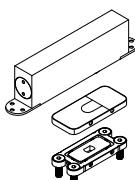
Max. leaf weight 100 kg

Frei positionierte Montage:

max. Flügelabmessungen
2500 x 3000mm

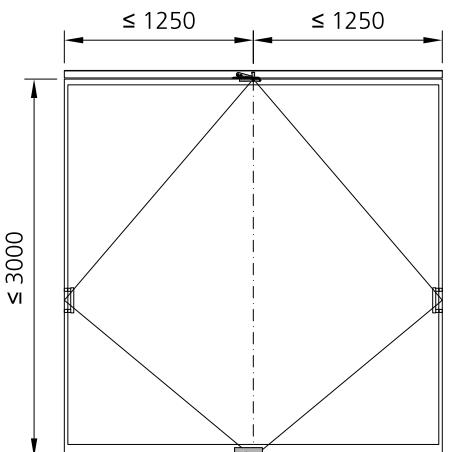


max. Flügelgewicht 200 kg
max. Abstand von Achse Türschliesser
zur Flügelaussenkante 1250mm



Montage en positionnement libre:
Dimensions de vantail max.
2500 x 3000mm

Poids de vantail max. 200 kg
Distance max. entre l'axe du ferme-
porteet le bord extérieur du vantail
1250mm

**Freely positioned installation:**

Max leaf dimensions
2500 x 3000 mm

Max. leaf weight 200 kg

Max. distance from axis of door closer
to outer leaf edge 1250 mm

Platz für Notizen

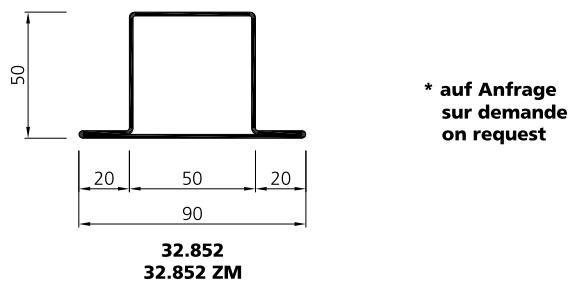
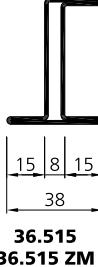
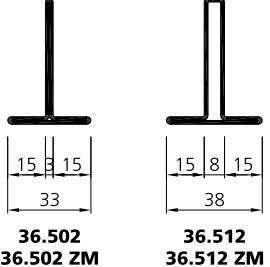
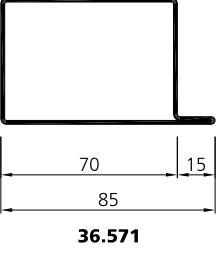
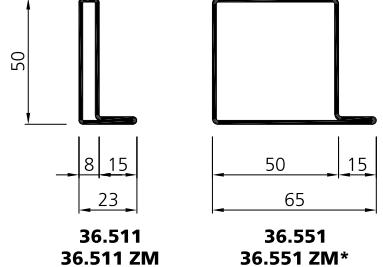
Espace pour les notes

Space for memos

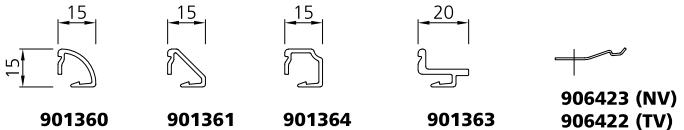
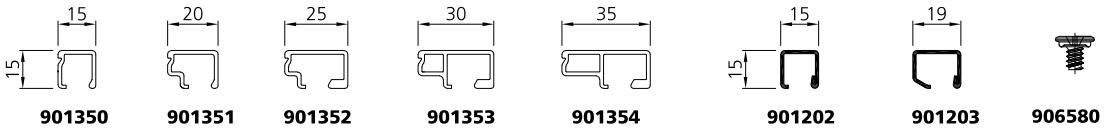
Systemübersicht

Tableau du système

Synopsis of system

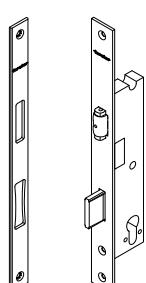
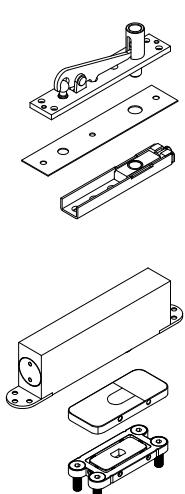
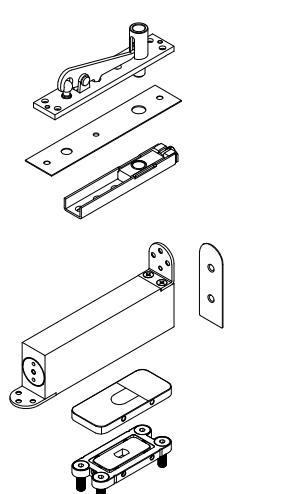


* auf Anfrage
sur demande
on request



NV = Nassverglasung
Vitrage au silicon
Wet glazing

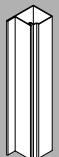
TV = Trockenverglasung
Vitrage à sec
Dry glazing

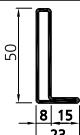
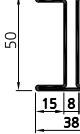
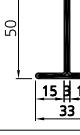
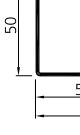
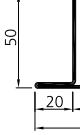


Platz für Notizen

Espace pour les notes

Space for memos


**Profile
Stahl**
**Profilés
Acier**
**Profiles
Steel**

Profile / Profilés / Profiles (1:4)	Art. Nr. art. no.	m	L [mm]	G [kg/m]	I_y [cm⁴]	W_y [cm³]	I_z [cm⁴]	W_z [cm³]	e_y [mm]	e_z [mm]	O [m²/m]
	36.511	blank brut bright	6000	1.612	5.76	1.92	0.69	0.41	20.04	6.43	0.142
		ZM									
	36.512	blank brut bright	6000	1.958	7.01	2.11	1.45	0.77	16.76	19.00	0.172
		ZM									
	36.515	blank brut bright	6000	2.301	10.77	3.78	2.01	0.97	21.49	20.70	0.201
		ZM									
	36.502	blank brut bright	6000	1.835	6.01	1.78	0.86	0.52	16.27	16.50	0.174
		ZM									
	36.551	blank brut bright	6000	2.612	13.41	4.77	15.37	4.3	21.91	29.46	0.227
		ZM*									
	36.571	blank brut bright	6000	3.073	16.98	6.15	31.95	7.06	22.38	39.72	0.267
		ZM									
	32.852	blank brut bright	6000	3.157	15.84	4.98	25.9	5.75	24.4	45.00	0.274
		ZM									

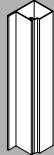


Schwerpunktabstand
Distance au centre de gravité
Distance of center of gravity

m = Material
Matériau
Material

O = Umlaufende Oberfläche per Laufmeter
Surface périphérique par mètre courant
Outlying surface per running meter

* auf Anfrage / sur demande / on request



Stahl
Acier
Steel

VPXS 4.2.2

Profile
Profiliés
Profiles

Glashalteleisten aus Stahl

Parcloses en acier

Glazing beads of steel

Profile Profilés Profiles (1:4)		
Art. Nr. art. no.	901202	901203
m	bandverzinkt / sendzimir / hot-dipped galvanized	
L [mm]	6000	
G [kg/m]	0.461	0.523
O [m²/m]	0.10	0.11

Glashalteleisten Aluminium

Parcloses Aluminium

Glazing beads Aluminium

Profile Profilés Profiles (1:4)					
Art. Nr. art. no.	901350	901351	901352	901353	901354
m	EN AW - 6060				
L [mm]	6000				
G [kg/m]	0.183	0.220	0.289	0.361	0.401
O [m²/m]	0.09	0.11	0.13	0.13	0.14

Profile Profilés Profiles (1:4)				
Art. Nr. art. no.	901360	901361	901364	901363
m	EN AW - 6060			
L [mm]	6000			
G [kg/m]	0.162	0.160	0.178	0.224
O [m²/m]	0.08	0.08	0.09	0.09

Beschläge

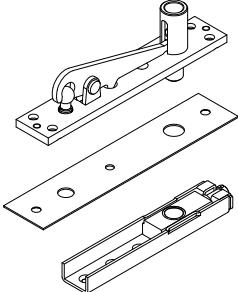
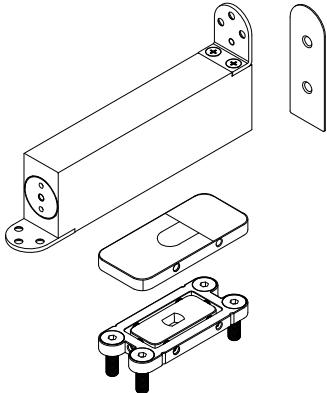
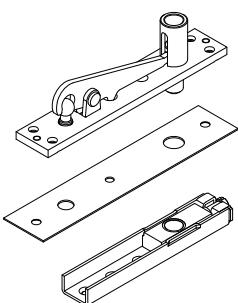
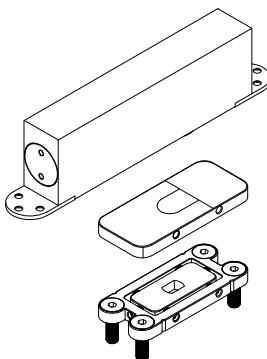
Garnitur Türschliesser

Quincaillerie

Garniture ferme-porte

Beschläge

Door closer set

Abbildung Figure Figure	Bezeichnung Désignation Designation	Verkaufseinheit Unité de vente Sales unit	Art.Nr. art. no. art. no.
	<p>Türschliesser für Wendetüren max. Flügelbreite 950 mm, max. 100 kg, max. Öffnungswinkel 150°</p> <p>Ferme-porte pour portes réversibles largeur max du vantail 950 mm, max. 100 kg, angle d'ouverture max 150°</p> <p>Door closer for reversible doors max leaf width 950 mm, max 100 kg, max opening angle 150°</p> <p>mit Feststellung 90°, avec blocage à 90° with hold-open at 90°</p>	1 Stk.	917820
	<p>Türschliesser für Wendetüren max. Flügelbreite 1250 mm, max. 100 kg, max. Öffnungswinkel 150°</p> <p>Ferme-porte pour portes réversibles largeur max du vantail 1250 mm, max. 100 kg, angle d'ouverture max 150°</p> <p>Door closer for reversible doors max leaf width 1250 mm, max 100 kg, max opening angle 150°</p> <p>mit Feststellung 90°, avec blocage à 90° with hold-open at 90°</p>	1 Stk.	917822
	Montageset, zusätzlich bestellen Kit de montage, à commander en supplément Mounting kit, to be ordered in addition		917823
	<p>Türschliesser für Wendetüren max. Flügelbreite 1500 mm, max. 100 kg, max. Öffnungswinkel 360°</p> <p>Ferme-porte pour portes réversibles largeur max du vantail 1500 mm, max. 100 kg, angle d'ouverture max 360°</p> <p>Door closer for reversible doors max leaf width 1500 mm, max 100 kg, max opening angle 360°</p> <p>mit Feststellung 90°, avec blocage à 90° with hold-open at 90°</p>	1 Stk.	917830
	<p>Türschliesser für Wendetüren max. Flügelbreite 2500 mm, max. 200 kg, max. Öffnungswinkel 360°</p> <p>Ferme-porte pour portes réversibles largeur max du vantail 2500 mm, max. 200 kg, angle d'ouverture max 360°</p> <p>Door closer for reversible doors max leaf width 2500 mm, max 200 kg, max opening angle 360°</p> <p>mit Feststellung 90°, avec blocage à 90° with hold-open at 90°</p>	1 Stk.	917832
	Montageset, zusätzlich bestellen Kit de montage, à commander en supplément Mounting kit, to be ordered in addition		917833



Beschläge

Montagesets

Quincaillerie

Kits de montage

Beschläge

Mounting kits

Abbildung Figure Figure	Bezeichnung Désignation Designation	Verkaufseinheit Unité de vente Sales unit	Art.Nr. art. no. art. no.
<p>2 Stk/pcs</p> <p>M5 x 10 (6 x)</p> <p>1 Stk/pcs</p> <p>M4 x 6 (6 x)</p> <p>1 Stk/pcs</p> <p>M5 x 8 (3 x)</p> <p>2 Stk/pcs</p> <p>M4 x 8 (4 x / total 7x)</p> <p>2 Stk/pcs</p> <p>M5 x 12 (4 x)</p>	<p>Montageset zu Türschliesser 917820, 917821, 917830, 917831, inkl. Befestigungsschrauben Kit de montage pour le ferme-porte 917820, 917821, 917830, 917831, avec vis de fixation Mounting kit for door closer 917820, 917821, 917830, 917831, including fastening screws</p>	1 Stk.	917824
	<p>Montageset zu Türschliesser 917822, 917823, 917832, 917833, inkl. Befestigungsschrauben Kit de montage pour le ferme-porte 917822, 917823, 917832, 917833, avec vis de fixation Mounting kit for door closer 917822, 917823, 917832, 917833, including fastening screws</p>	1 Stk.	917825

Beschläge

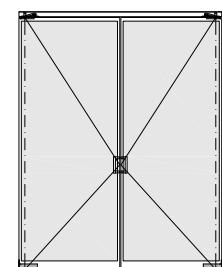
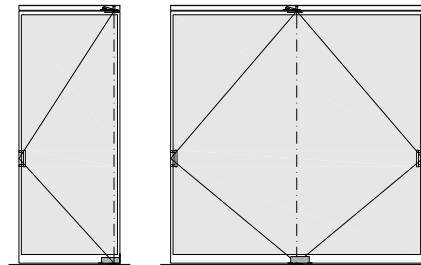
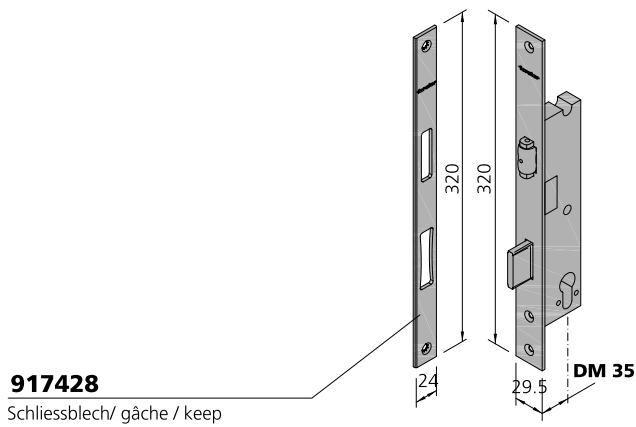
Schlossgarnituren
Rollfallenschloss

Quincaillerie

Garnitures de serrures/
Serrure à rouleau

Beschläge

Sets of locks
Roller latch lock

**Hinweis:**

Einbau Siehe Seite 3.7.8

Remarque:

Montage, voir page 3.7.8

Notice:

For installation see page 3.7.8

DIN links und DIN rechts
DIN gauche et DIN droite
DIN left and right

RZ Ø 22 mm
PZ Ø 17 mm

Senkschrauben M5 x 16 mm beiliegend / vis coniques M5 x 16 mm jointes /
countersunk screw M5 x 16 mm supplied



Rollfallenschloss
Serrure à roleaux
Roller latch lock

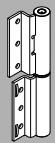
RZ
PZ

907519
907518

Platz für Notizen

Espace pour les notes

Space for memos



Zubehör

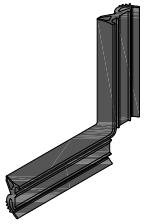
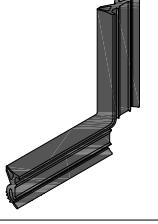
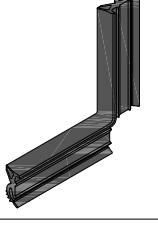
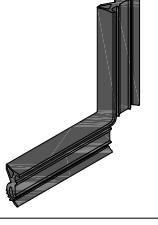
Dichtungen

Accessoires

Joints

Accessories

Weatherstrippings

Abbildung Figure Figure	Bezeichnung Désignation Designation	Verkaufseinheit Unité de vente Sales unit	Art. Nr. art. no. art. no.
	Verglasungsdichtung aussen EPDM und EPDM geschäumt (coextrudiert), selbstklebend, schwarz, Fugenbreite 5 mm Joint de vitrage extérieur EPDM et EPDM expansé (coextrudé), autoadhésif, noir, largeur de joint de 5 mm Glazing seals outside EPDM and EPDM foamed (coextruded), self-adhesive, black, joint width of 5 mm	100 m	985392
	Verglasungsdichtung innen EPDM, schwarz, für Fugenbreite 3 und 4 mm Joint de vitrage intérieur EPDM, noir, largeur de joint de 3 et 4 mm Inner glazing seal EPDM, black, for joint widths of 3 and 4 mm	100 m	985394
	Verglasungsdichtung innen EPDM, schwarz, für Fugenbreite 5 und 6 mm Joint de vitrage intérieur EPDM, noir, largeur de joint de 5 et 6 mm Inner glazing seal EPDM, black, for joint widths of 5 and 6 mm	100 m	985395
	Verglasungsdichtung innen EPDM, schwarz, für Fugenbreite 7 und 8 mm Joint de vitrage intérieur EPDM, noir, largeur de joint de 7 et 8 mm Inner glazing seal EPDM, black, for joint widths of 7 and 8 mm	100 m	985396
	Verglasungsdichtung innen EPDM, schwarz, für Fugenbreite 9 und 10 mm Joint de vitrage intérieur EPDM, noir, largeur de joint de 9 et 10 mm Inner glazing seal EPDM, black, for joint widths of 9 and 10 mm	100 m	985397

Zubehör

Dichtungen / Klemmknöpfe /
Bürsten

Accessoires

Joints / Boutons de fixation / Brosse

Accessories

Weatherstrippings / Stud fasteners
Brushes

Abbildung Figure Figure	Bezeichnung Désignation Designation	Verkaufseinheit Unité de vente Sales unit	Art. Nr. art. no. art. no.
	Vorlegeband aus PE für Nassverglasung selbstklebend, grau Bande en PE pour vitrage au silicone autoadhésive, grise Preformed tape made of PE for wet glazing self-adhesive, gray	x = 4 mm 50 m x = 5 mm 50 m x = 6 mm 50 m x = 8 mm 50 m	988002 988003 988004 988006
	Vorlegeband aus PE für Nassverglasung selbstklebend, grau Bande en PE pour vitrage au silicone autoadhésive, grise Preformed tape made of PE for wet glazing self-adhesive, gray	x = 4 mm 50 m x = 5 mm 50 m x = 6 mm 50 m x = 8 mm 50 m	918060 918061 918062 918063
	Klemmknopf selbstschneidend Kreuzschlitz Phillips Nr. 2, Stahl verzinkt Bouton de fixation autotaraudeur Cruciforme Philips no. 2, acier zingué Stud fastener self cutting Recessed head Philipps no. 2, steel galvanized	100 Stk./pcs	906580
	Feder für Glashalteleisten mit Haltehaken, Edelstahl, für Trockenverglasung Ressort pour parcloses avec crochet de retenue, acier inox, pour vitrage à sec Spring for glazing beads with retaining clamp, stainless steel, for dry glazing Hinweis: keine zerstörungsfreie Demontage der Glashalteleiste möglich Remarque: pas de démontage possible des parcloses sans destruction Notice: non-destructive removing of glazing beads not possible	100 Stk./pcs	906422
	Feder für Glashalteleisten Edelstahl, für Nassverglasung Ressort pour parcloses acier inox, pour vitrage au silicone Spring for glazing beads stainless steel, for wet glazing	100 Stk./pcs	906423

Verarbeitungshilfen**Aides à la mise en oeuvre****Processing aids**

Abbildung Figure Figure	Bezeichnung Désignation Designation	Verkaufseinheit Unité de vente Sales unit	Art. Nr. art. no. art. no.
	Sägehilfe für H-Profile Kunststoff (POM-C) Cale de débitage pour h-profilés Matière plastique (POM-C) Sawing aid for H-profiles Plastics (POM-C)	2 Stk./pcs	918020
	Sägehilfe für flächenbündige Profile Kunststoff (POM-C) Cale de débitage pour flush profilés Matière plastique (POM-C) Sawing aid for flush profiles Plastics (POM-C)	2 Stk./pcs	918021

Platz für Notizen

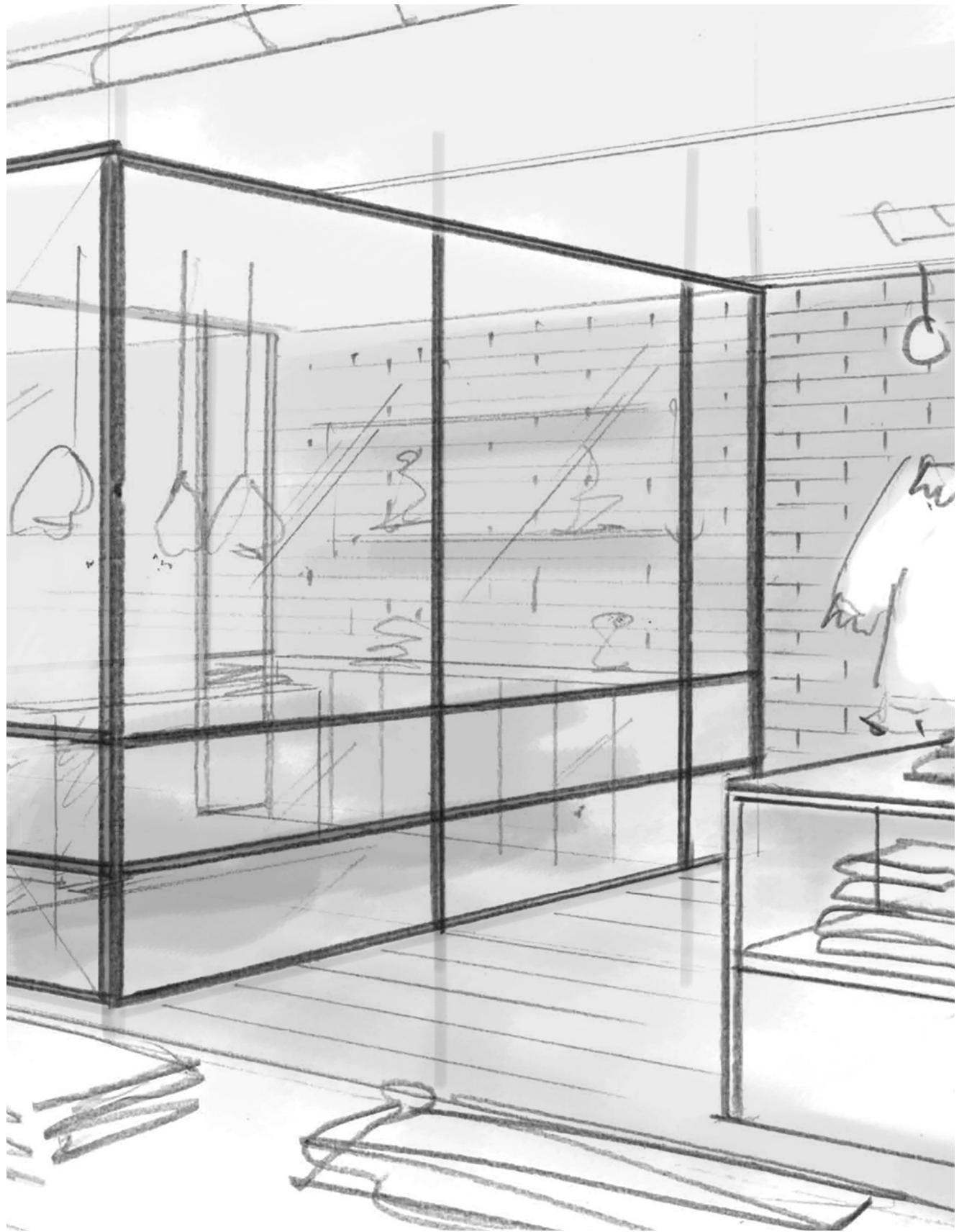
Espace pour les notes

Space for memos

Systempläne

Plans du système

System plans



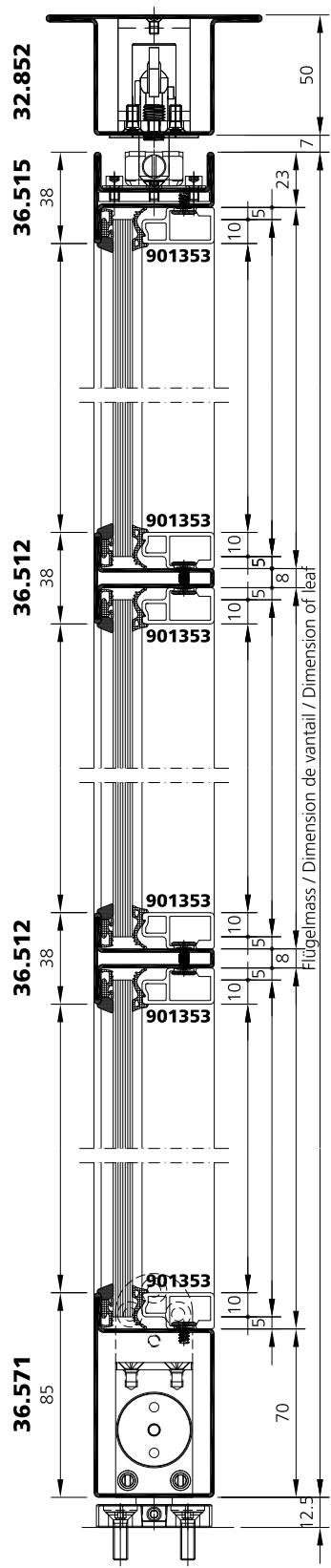
Systempläne

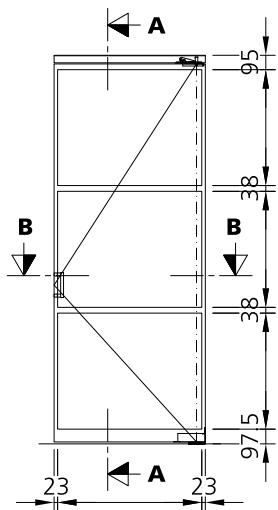
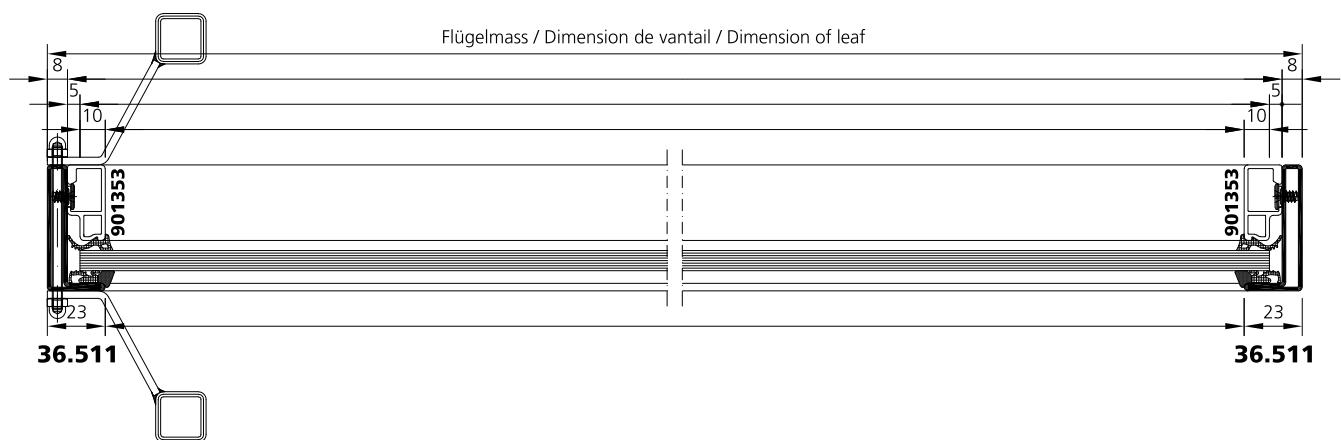
Plans du système

System plans

prxs sp 0010

A - A



Systempläne**Plans du système****System plans**prxs_sp_0010**B - B**

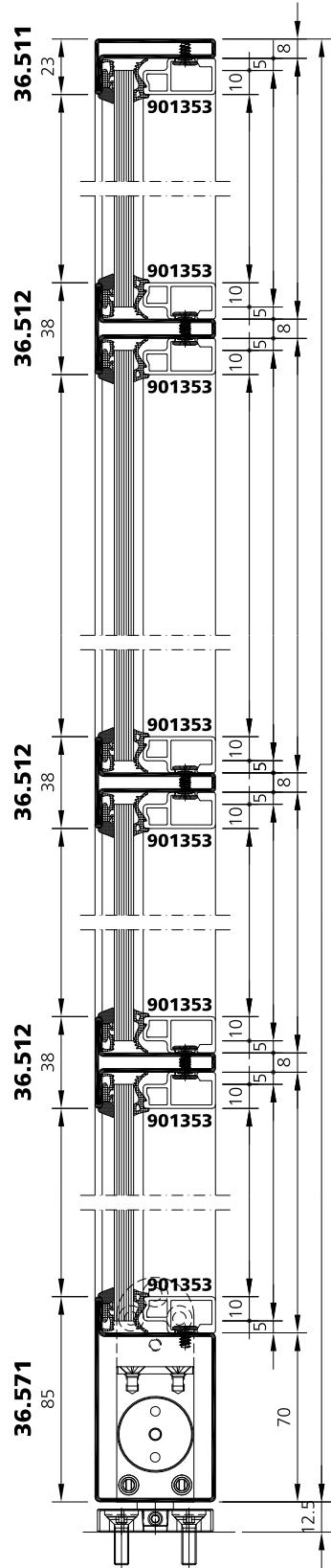
Systempläne

Plans du système

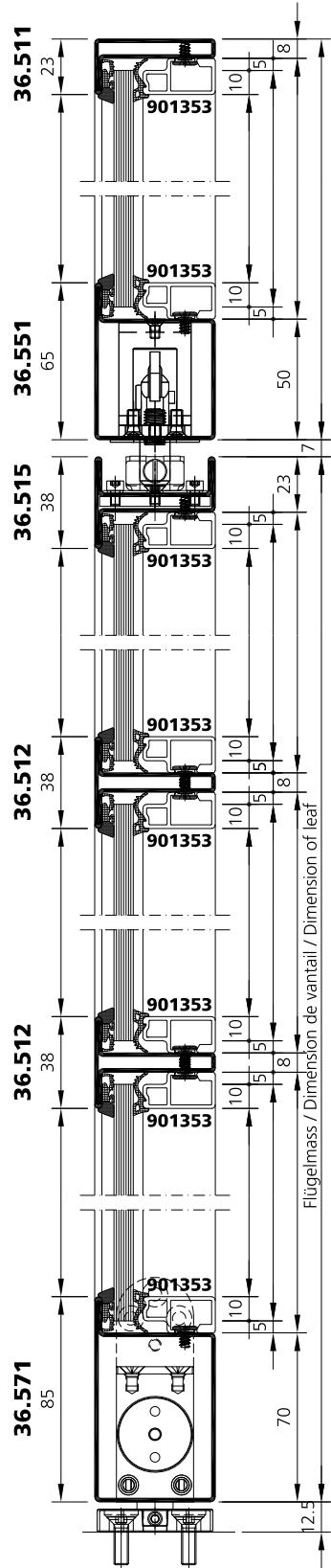
System plans

prxs_sp_0011

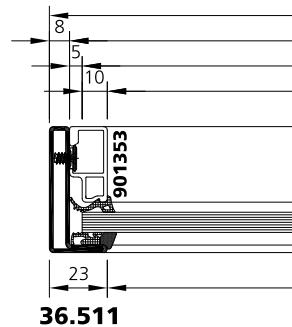
A - A



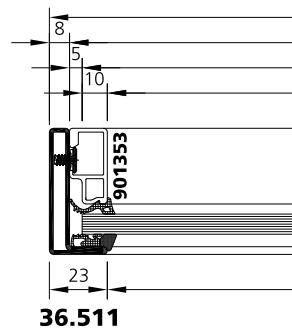
B - B



C - C

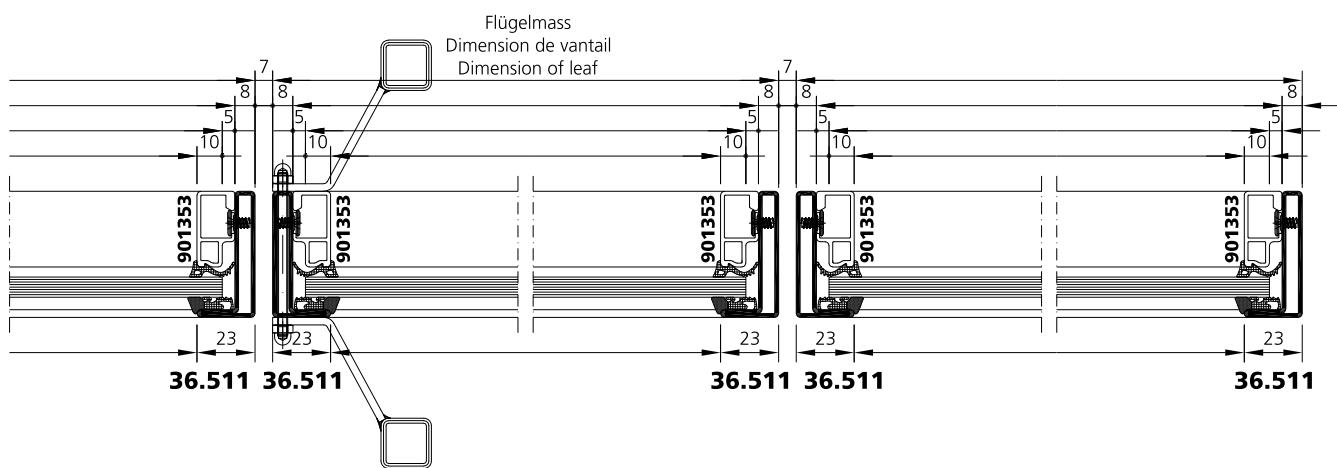
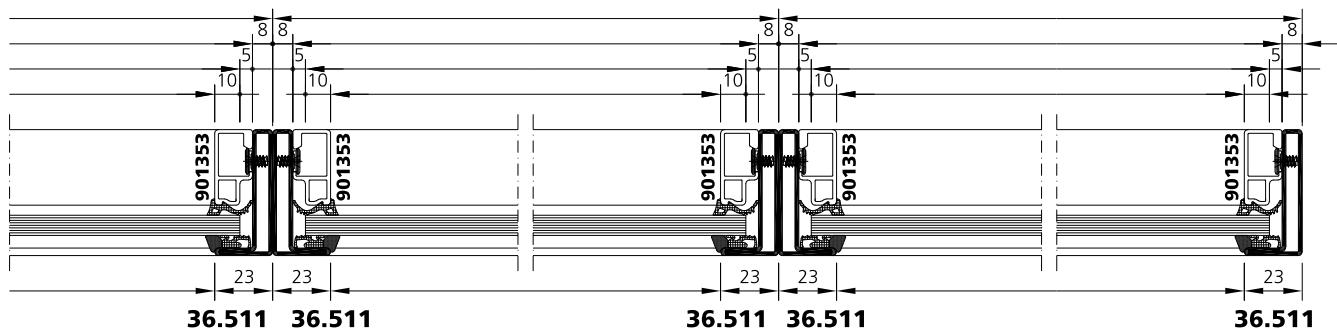
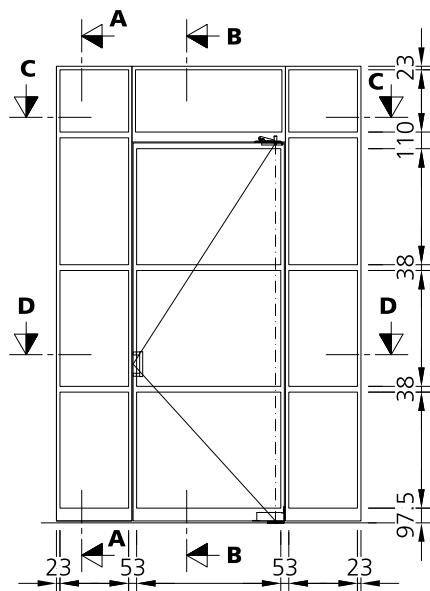


D - D



Systempläne**Plans du système****System plans**

prxs_sp_0011



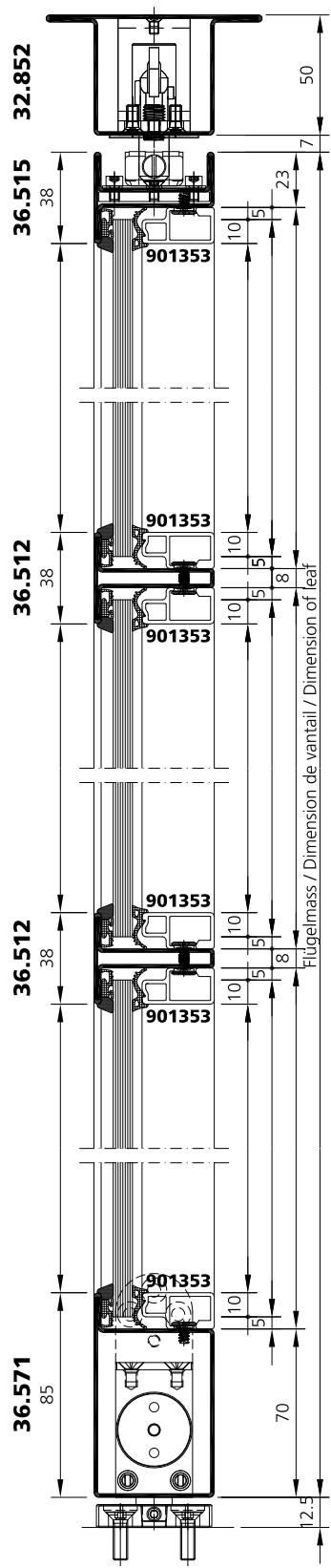
Systempläne

Plans du système

System plans

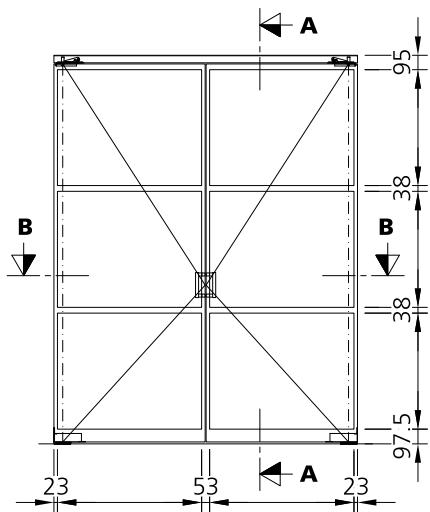
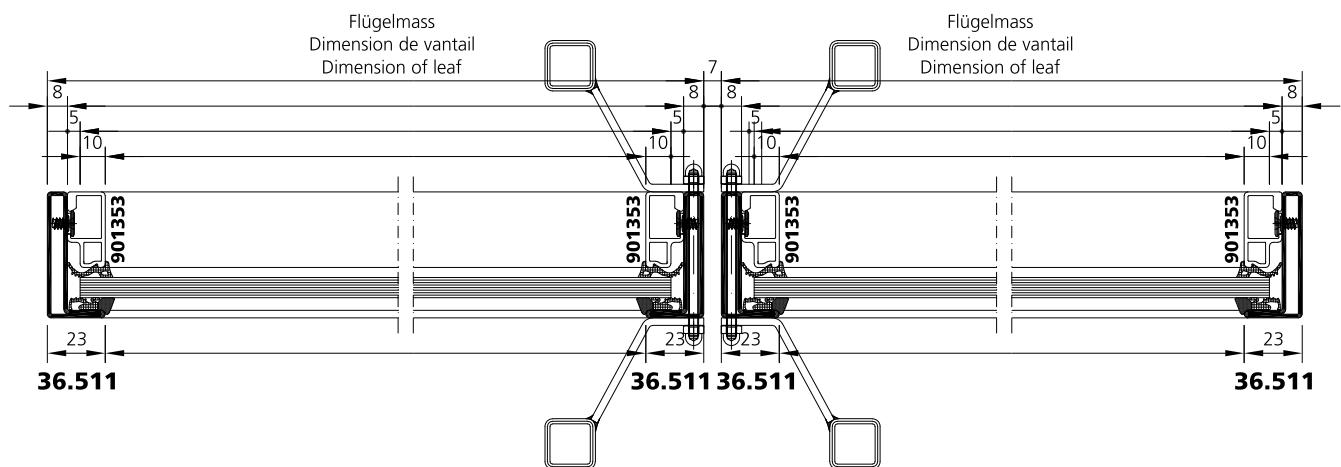
prxs sp 0012

A - A



Systempläne**Plans du système****System plans**

prxs_sp_0012

**B - B**

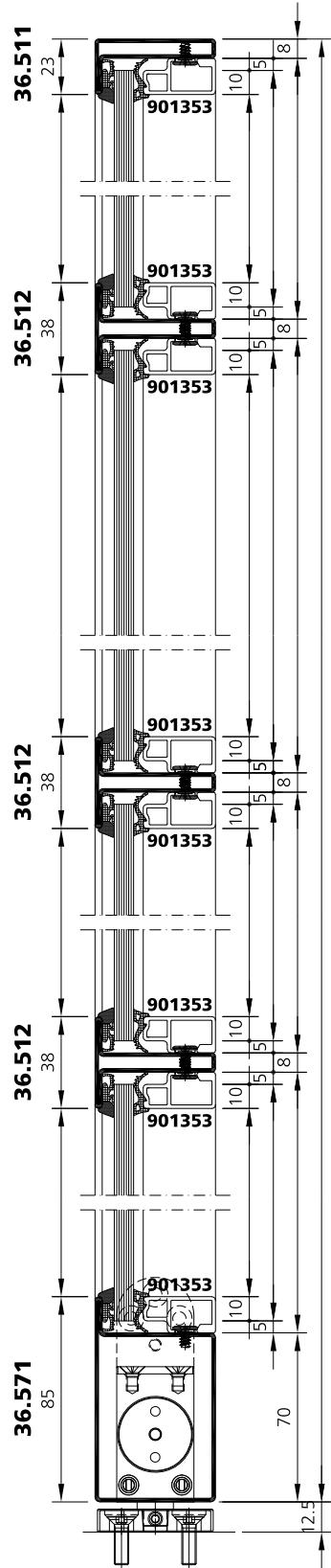
Systempläne

Plans du système

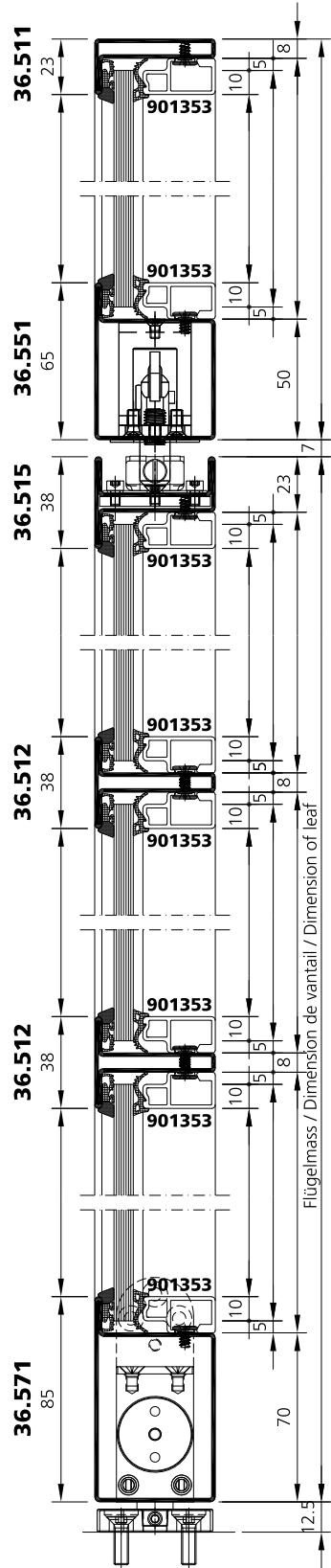
System plans

prxs_sp_0013

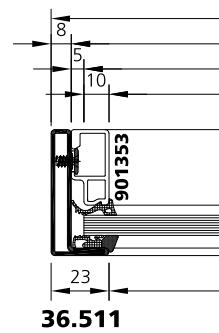
A - A



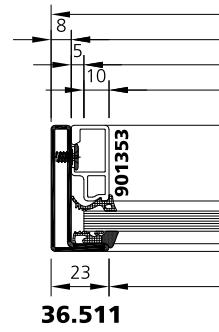
B - B



C - C

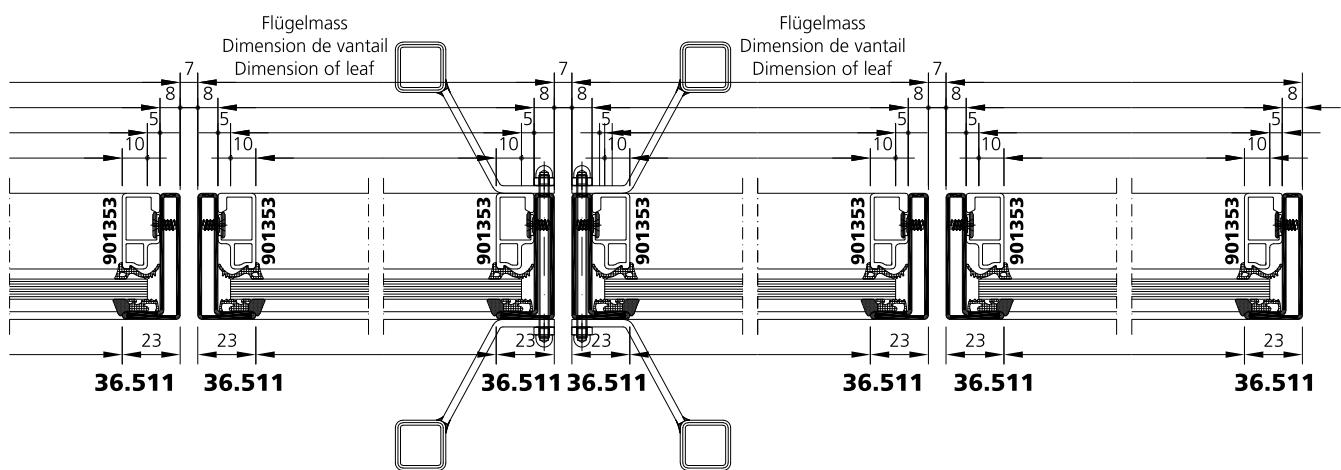
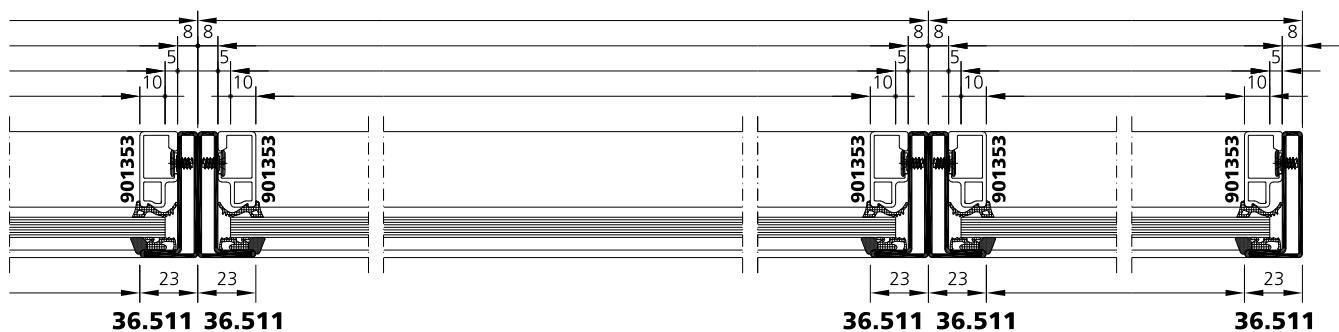
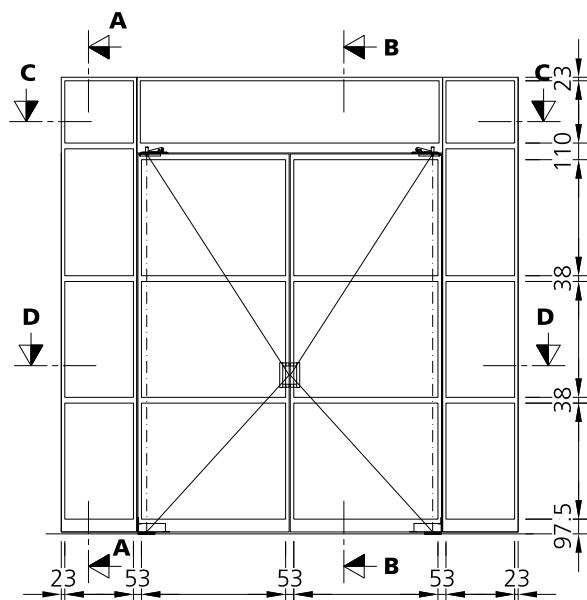


D - D



Systempläne**Plans du système****System plans**

prxs_sp_0013



Platz für Notizen

Espace pour les notes

Space for memos

Profilbearbeitung

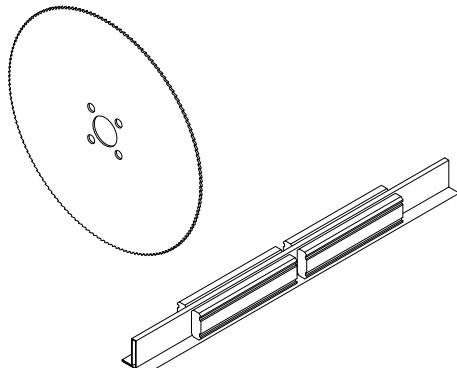
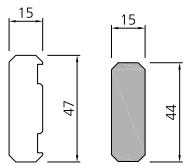
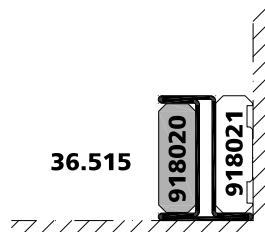
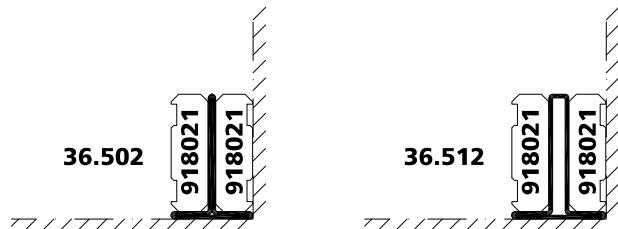
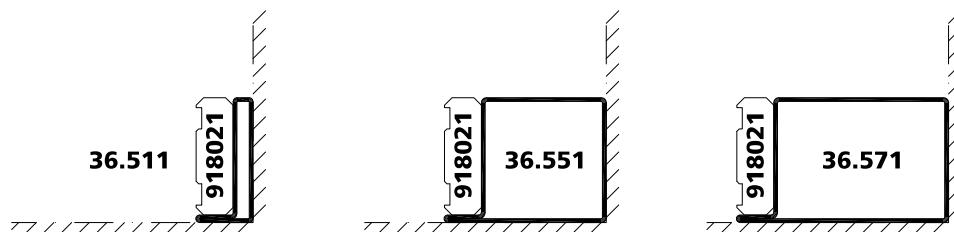
Sägehilfe

Mise en oeuvre des profilés

Cale de débitage

Profile processing

Sawing aid

Übersicht Rahmen- und Flügelprofile**Tableau des profilés pour cadre et vantaux****Overview of frame and leaf profiles**

Profilbearbeitung

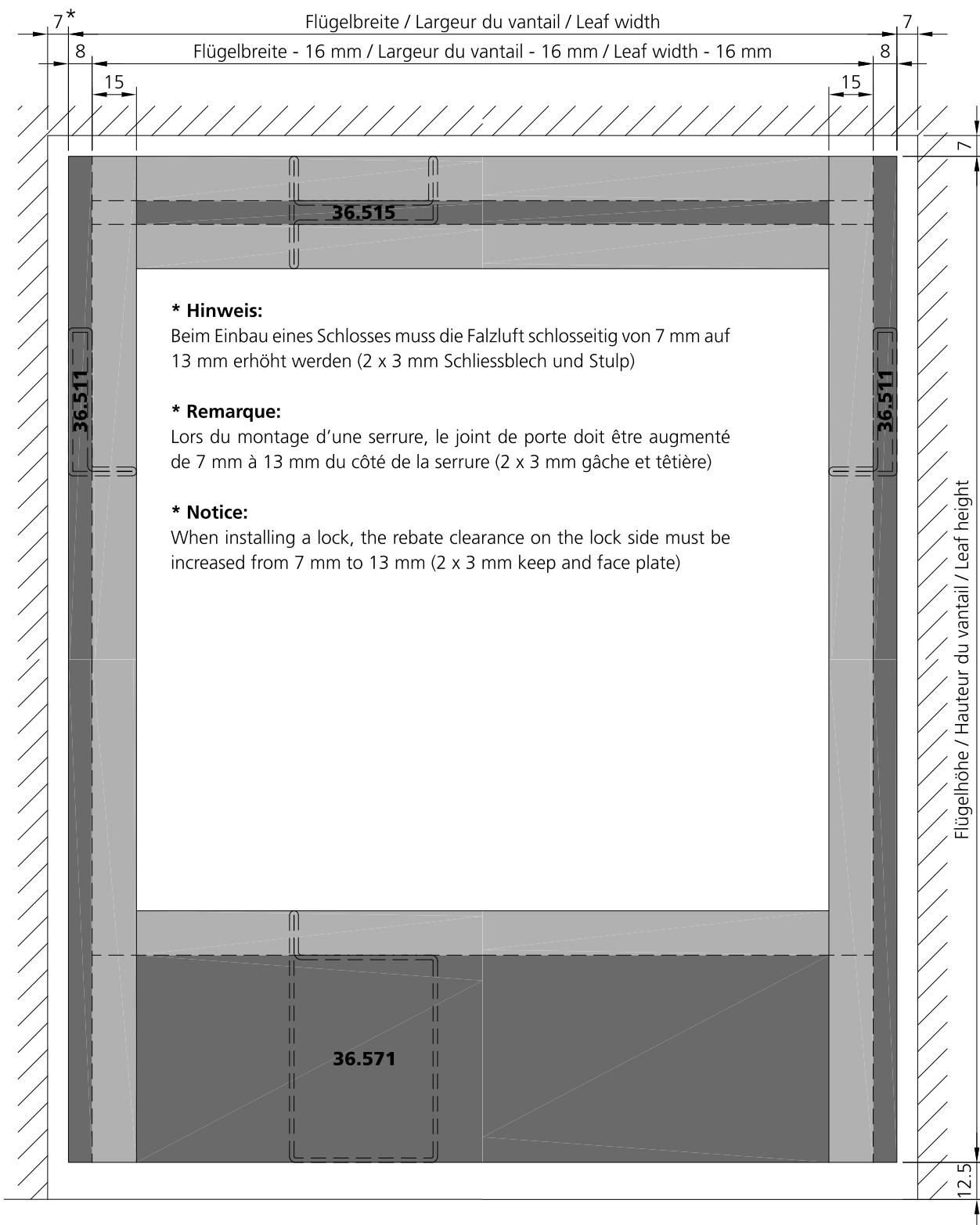
Zusschnitt

Mise en oeuvre des profilés

Débitage

Profile processing

Cutting

Vertikale Profile durchlaufend
(Flügelhöhe)Profilés verticaux continus
(Hauteur du vantail)Vertical profiles continuous
(Leaf height)Horizontale Profile stumpf gestossen
(Flügelbreite - 16 mm)Profilés horizontaux aboutés
(Largeur du vantail - 16 mm)Horizontal profiles butt jointed
(Leaf width - 16 mm)

Beschlagseinbau

Türschliesser

Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set



Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings

Beschlagseinbau

Türschliesser

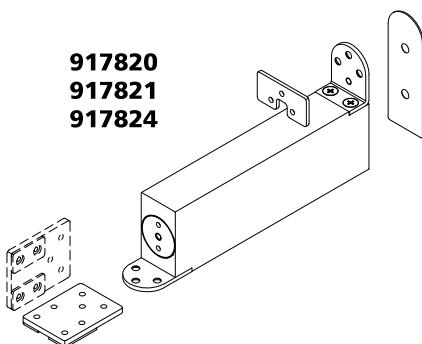
Montage de la quincaillerie

Ferme-porte

Installation of the fittings

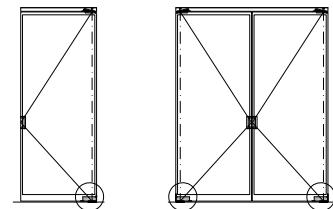
Door closer set

prxs_ep_0035

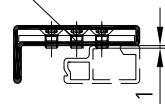
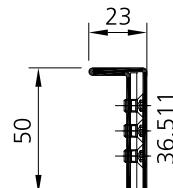


Alle Schraubverbindungen mit Schraubensicherung ausführen!
Tous les raccords vissés doivent être exécutés avec du frein filet!

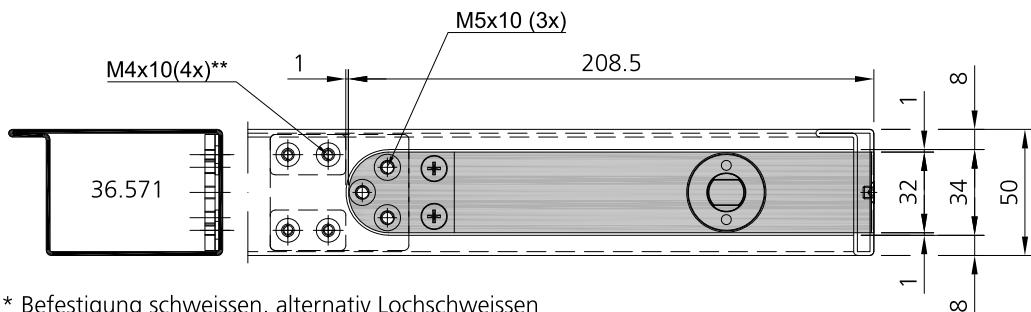
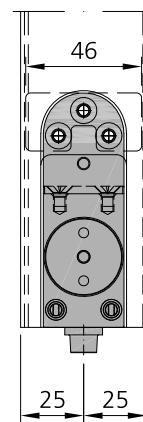
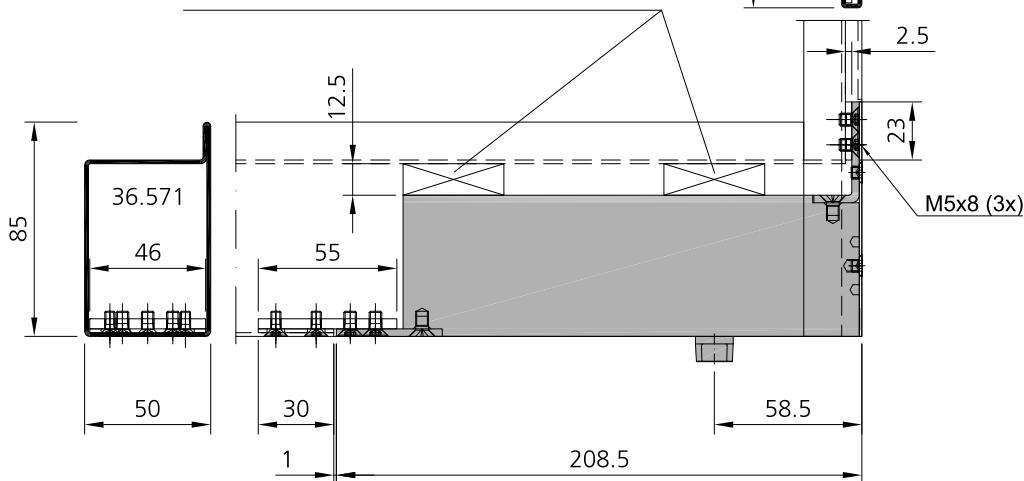
All screw connections must be made with screw locking!



Schrauben abschleifen
Poncer les vis
Grind off screws



Distanzstück Eigenfertigung einkleben
Coller une entretoise de propre fabrication
Affix the spacer (own fabrication)



** Befestigung schweißen, alternativ Lochschweissen
Souder la fixation; solution alternative: soudage dans trou
Weld the mount, or alternatively carry out plug welding

Beschlagseinbau

Türschliesser

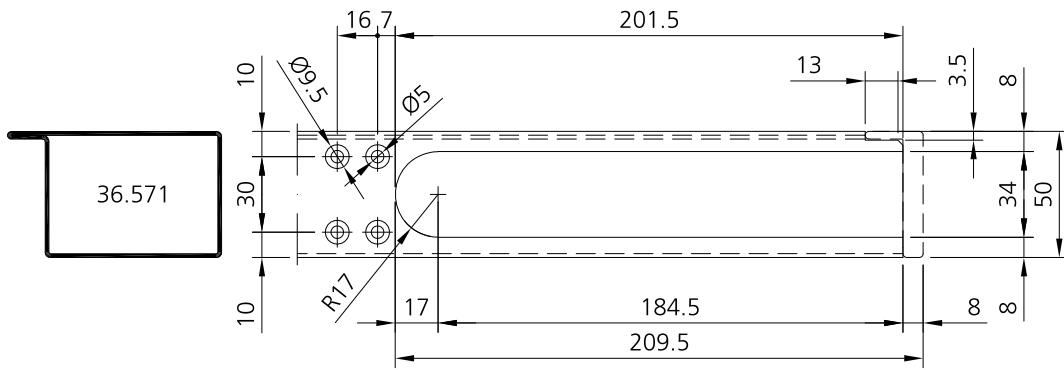
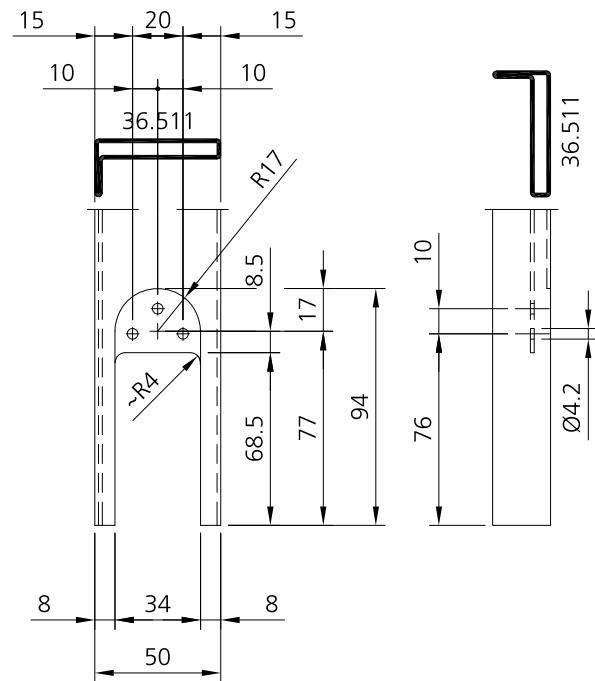
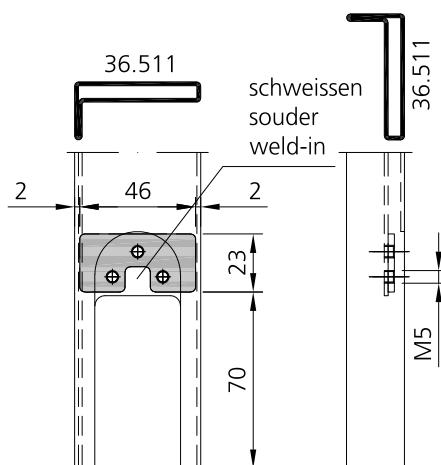
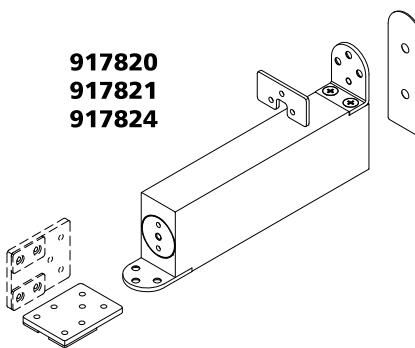
Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

prxs_ep_0035



Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings

Beschlagseinbau

Türschliesser

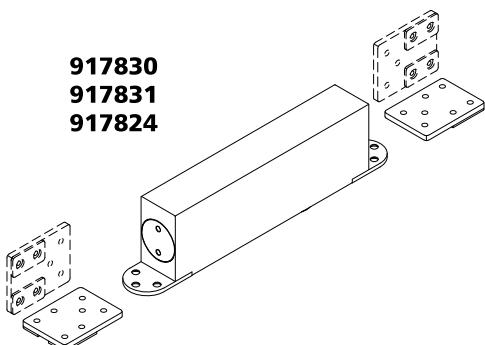
Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

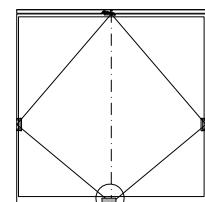
prxs_ep_0036



Alle Schraubverbindungen mit Schraubensicherung ausführen!

Tous les raccords vissés doivent être exécutés avec du frein filet!

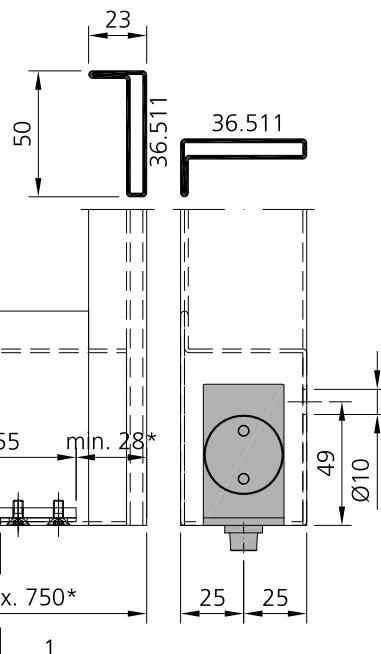
All screw connections must be made with screw locking!



*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

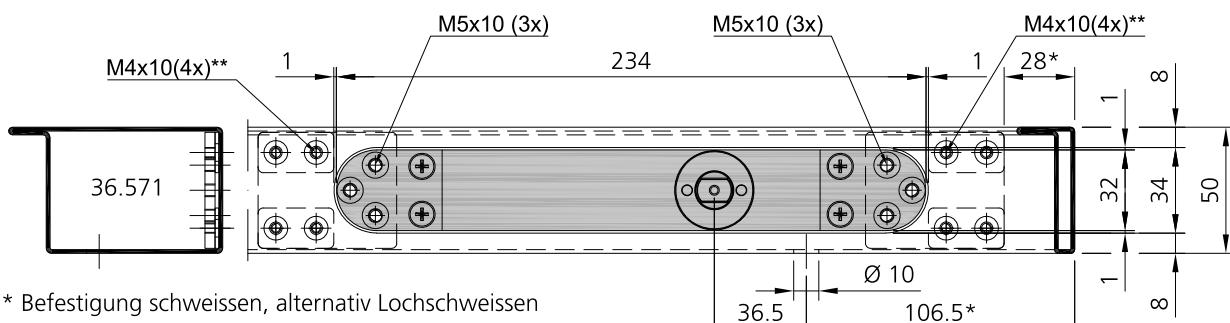
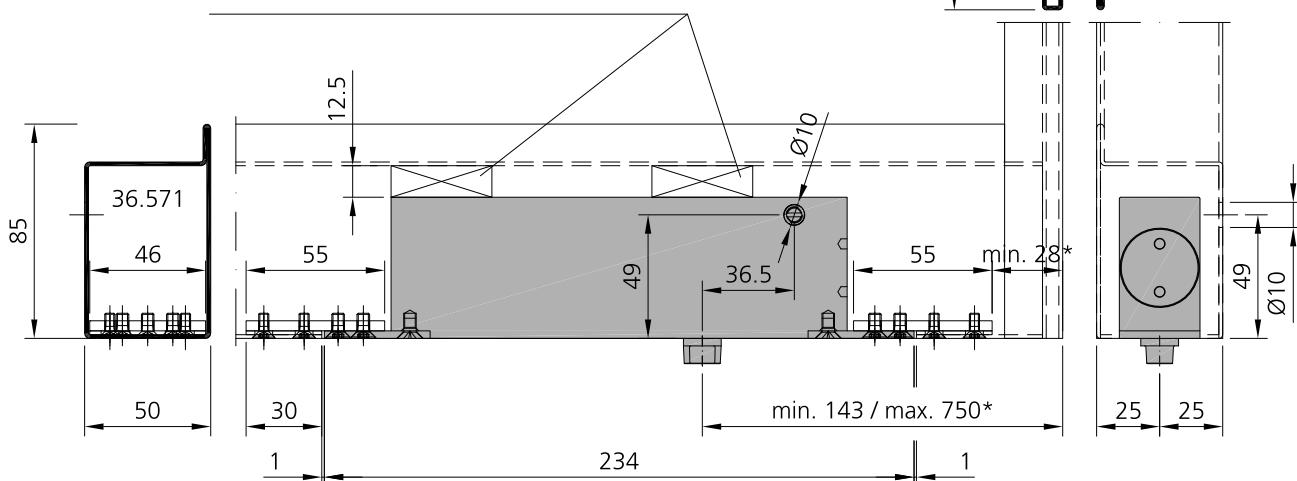
For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.



Distanzstück Eigenfertigung einkleben

Coller une entretoise de propre fabrication

Affix the spacer (own fabrication)



** Befestigung schweißen, alternativ Lochschweissen
 Souder la fixation; solution alternative: soudage dans trou
 Weld the mount, or alternatively carry out plug welding

Beschlagseinbau

Türschliesser

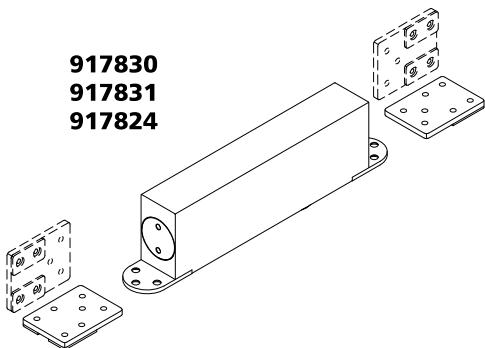
Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

prxs_ep_0036

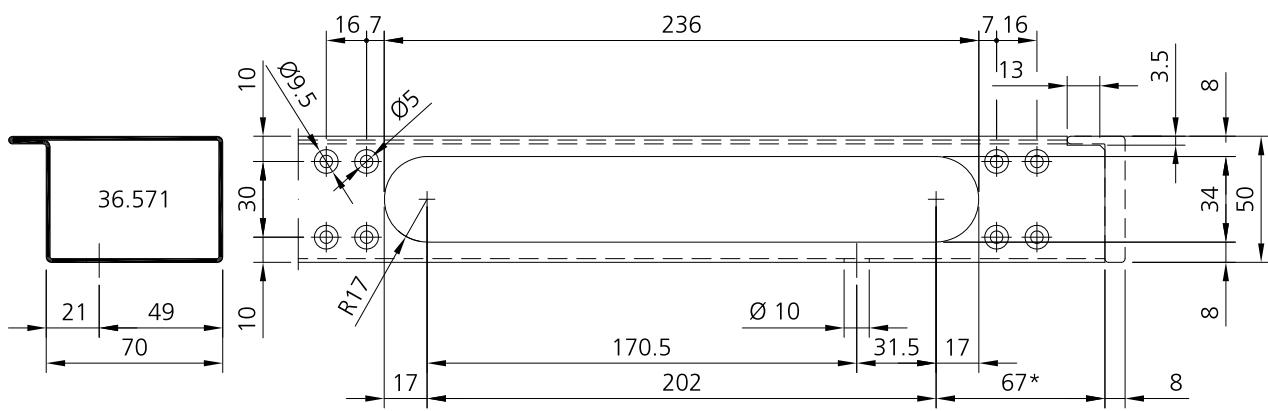


*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.

Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings

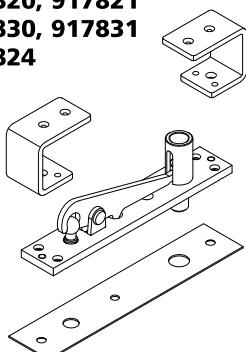


Beschlagseinbau
Türschliesser

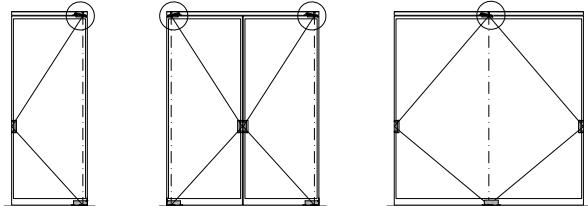
Montage de la quincaillerie
Ferme-porte

Installation of the fittings
Door closer set

**917820, 917821
917830, 917831
917824**

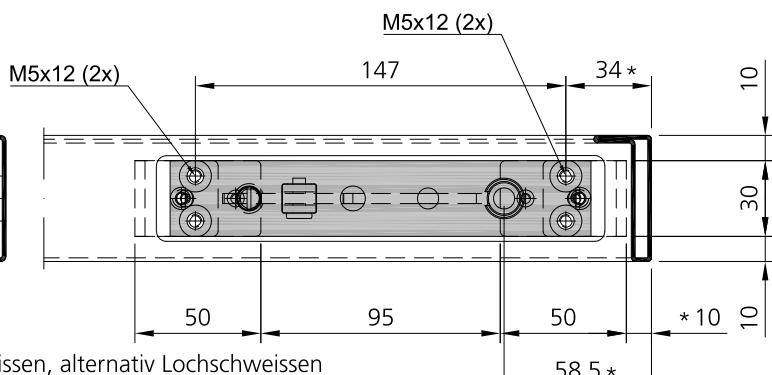
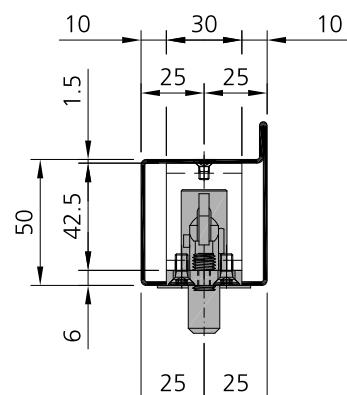
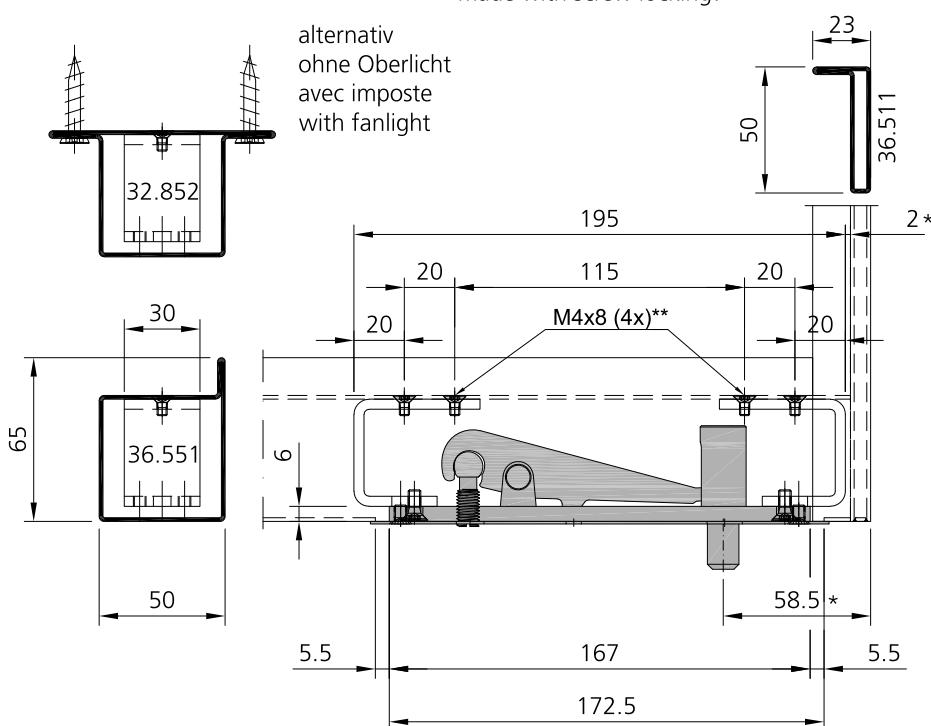


prxs_ep_0037



Alle Schraubverbindungen mit
Schraubensicherung ausführen!
Tous les raccords vissés doivent
être exécutés avec du frein filet!
All screw connections must be
made with screw locking!

alternativ
ohne Oberlicht
avec imposte
with fanlight



** Befestigung schweißen, alternativ Lochschweißen
Souder la fixation; solution alternative: soudage dans trou
Weld the mount, or alternatively carry out plug welding

Beschlagseinbau

Türschliesser

Montage de la quincaillerie

Ferme-porte

Installation of the fittings

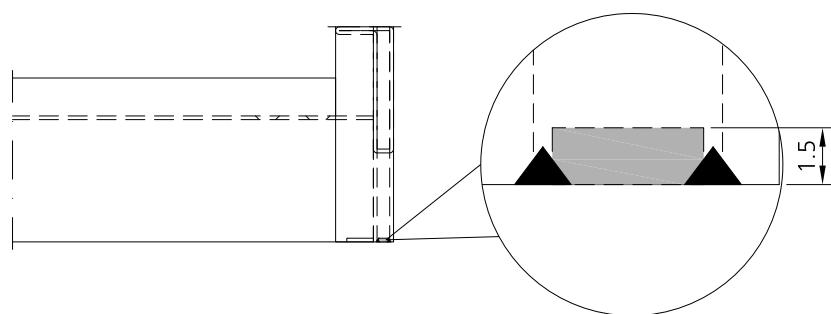
Door closer set

*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.
 Bei der Montage den Beschlag mit beiden Bügeln verschrauben, einmessen und dann das Profil für die Bügel verbohren.

prxs_ep_0032

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe. Lors du montage, visser la quincaillerie sur les deux étriers, la calibrer et percer ensuite le profilé pour les étriers.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions. During installation, screw the fitting to both brackets, calibrate and then drill the profile for the brackets.

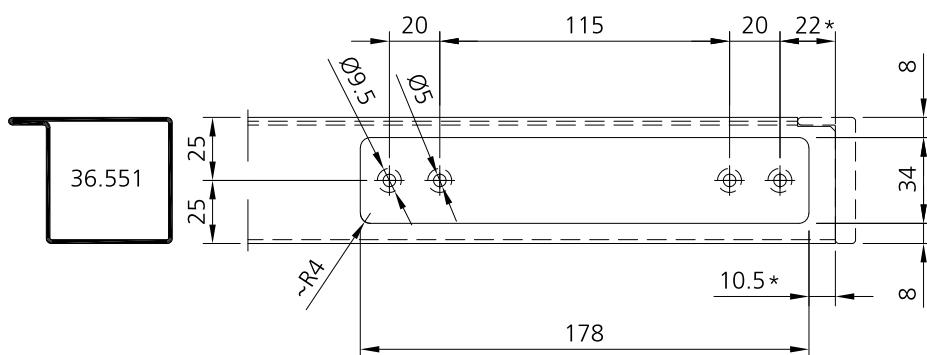
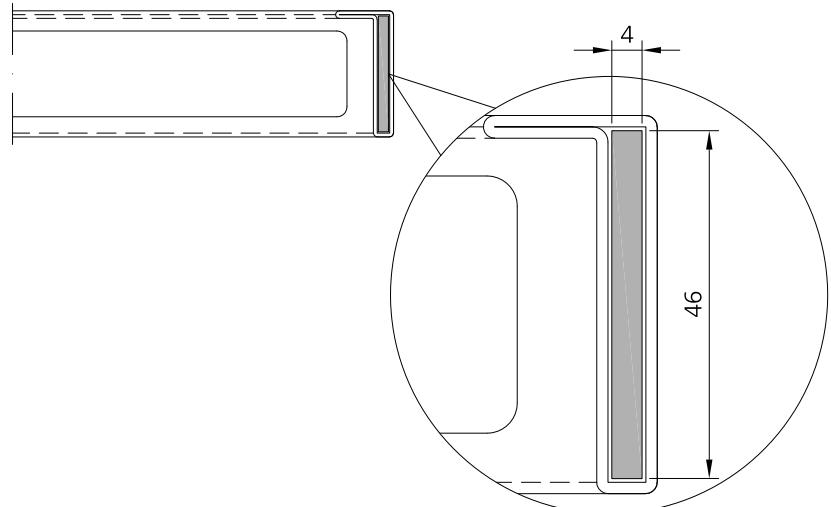


Blech 46x4x1.5mm
(Eigenfertigung)
einschweißen

Tôle 46x4x1.5mm
(Propre confection)
soudé

Sheet metal 46x4x1.5mm
(own febriation)
weld-in

Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings



Beschlagseinbau

Türschliesser

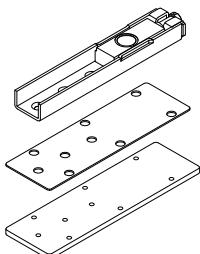
Montage de la quincaillerie

Ferme-porte

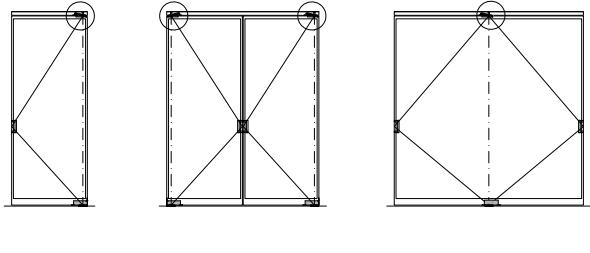
Installation of the fittings

Door closer set

**917820, 917821
917830, 917831
917824**



prxs ep 0038



Nach dem Bohren ist die Platte einzuschieben und mit 2 Senkschrauben zu zentrieren, danach mittels Lochschweissung befestigen.

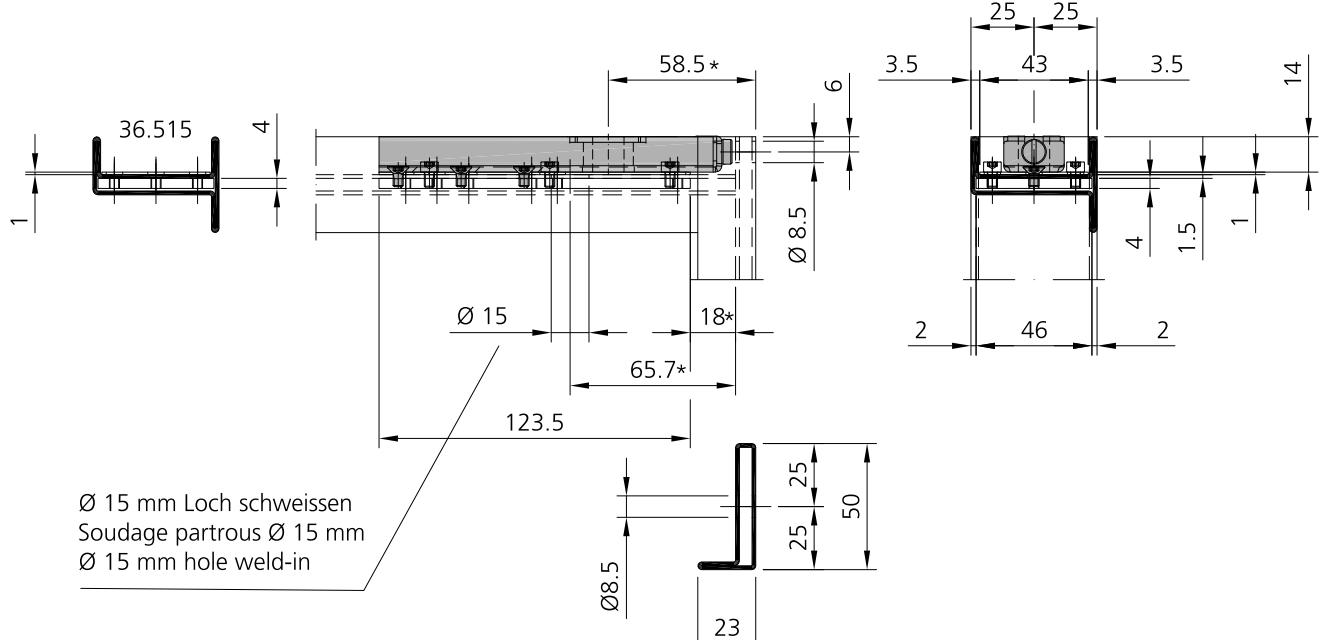
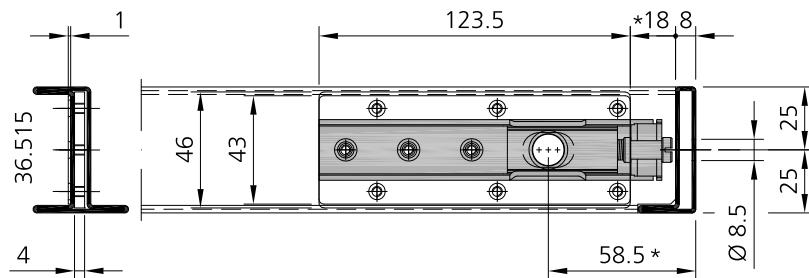
Après le perçage, la plaque doit être insérée et centrée avec 2 vis à tête conique; fixer ensuite par soudage dans trou.

After drilling, insert the panel and centre it with two countersunk screws, then fasten in place by plug welding.

*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.



Beschlagseinbau

Türschliesser

Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

prxs ep_0038

Alle Schraubverbindungen mit Schraubensicherung ausführen!

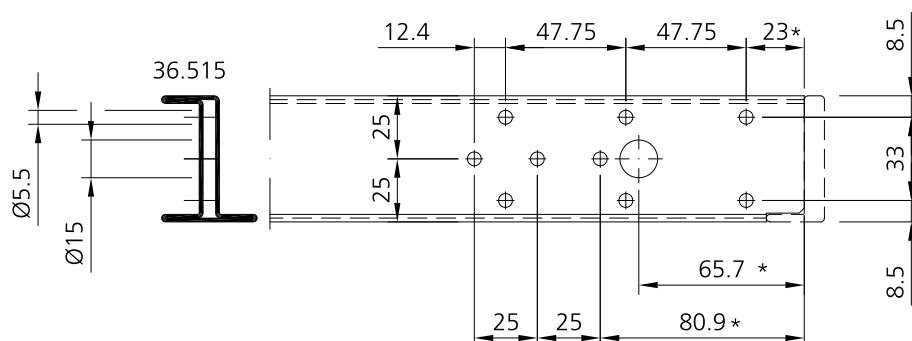
Tous les raccords vissés doivent être exécutés avec du frein filet!

All screw connections must be made with screw locking!

*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.



Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings

Beschlagseinbau

Türschliesser

Montage de la quincaillerie

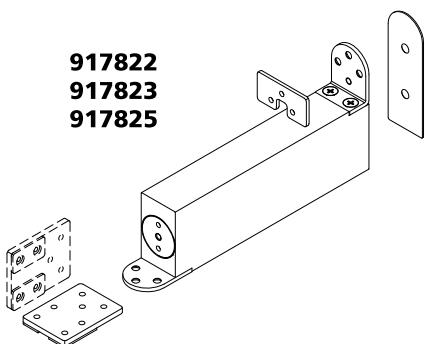
Ferme-porte

Installation of the fittings

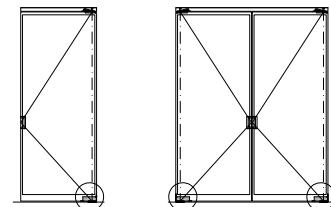
Door closer set

prxs_ep_0039

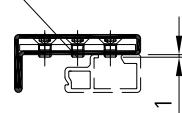
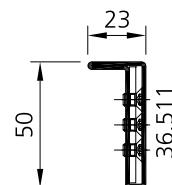
917822
917823
917825



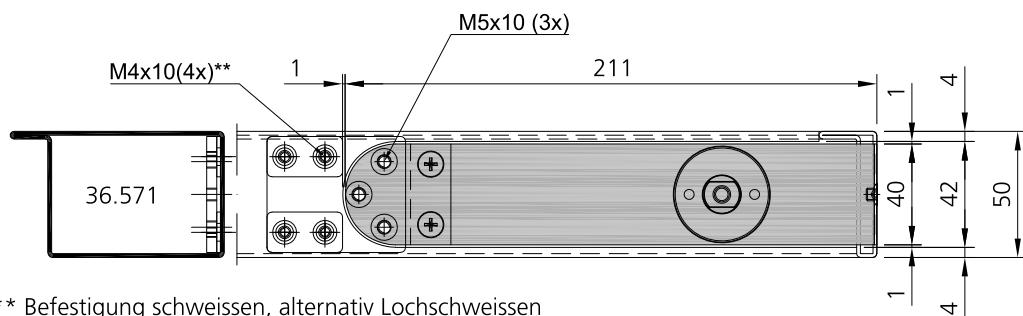
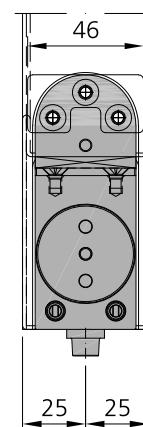
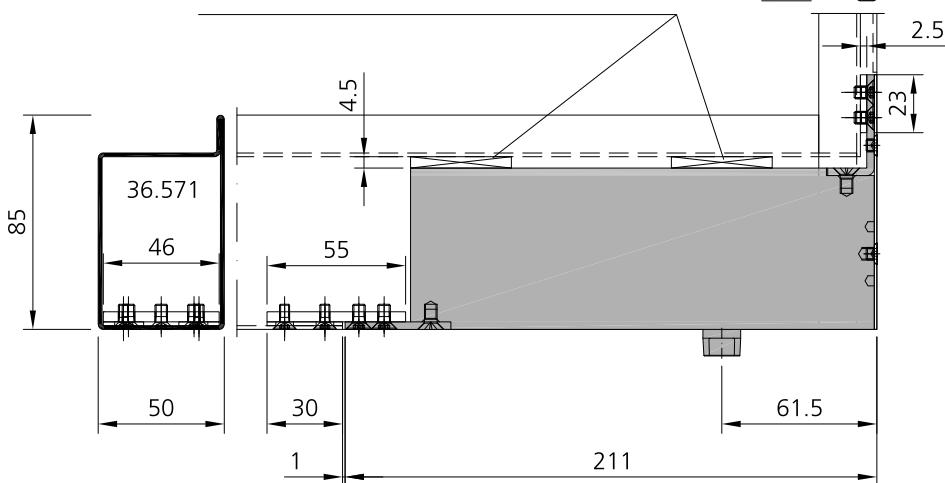
Alle Schraubverbindungen mit Schraubensicherung ausführen!
Tous les raccords vissés doivent être exécutés avec du frein filet!
All screw connections must be made with screw locking!



Schrauben abschleifen
Poncer les vis
Grind off screws



Distanzstück Eigenfertigung einkleben
Coller une entretoise de propre fabrication
Affix the spacer (own fabrication)



** Befestigung schweißen, alternativ Lochschweissen
Souder la fixation; solution alternative: soudage dans trou
Weld the mount, or alternatively carry out plug welding

Beschlagseinbau

Türschliesser

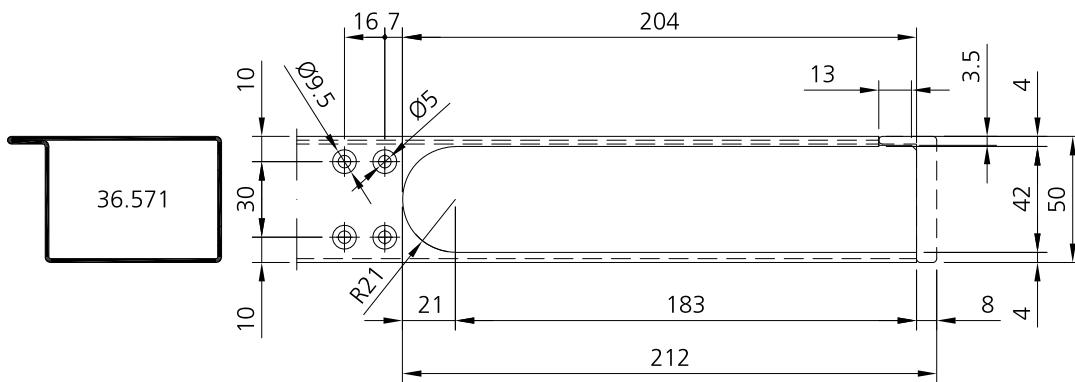
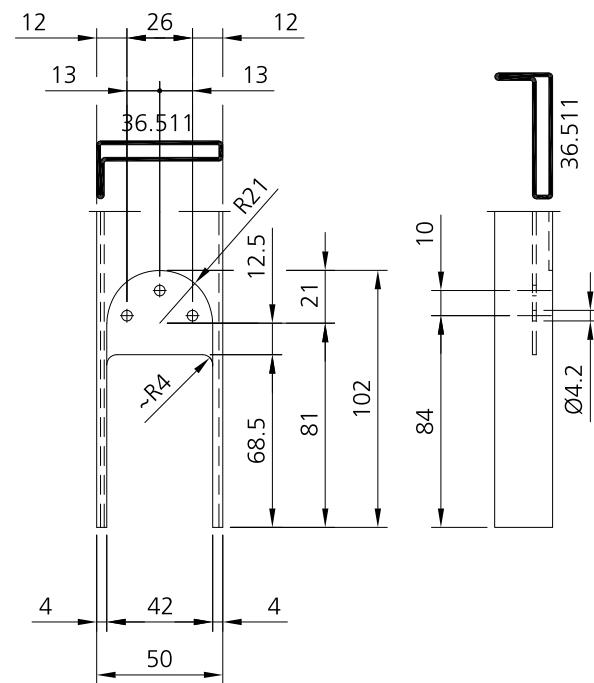
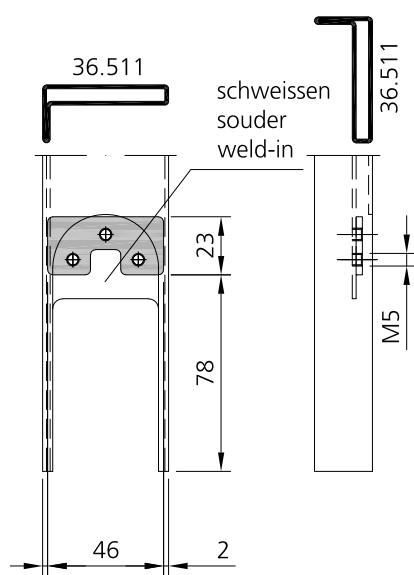
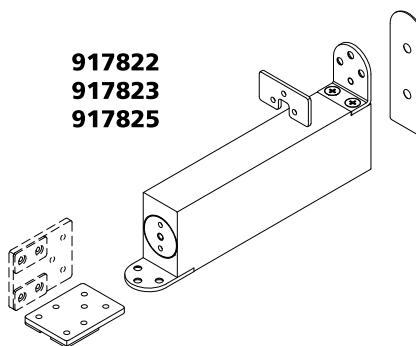
Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

prxs_ep_0039



Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings

Beschlagseinbau

5
Türschliesser

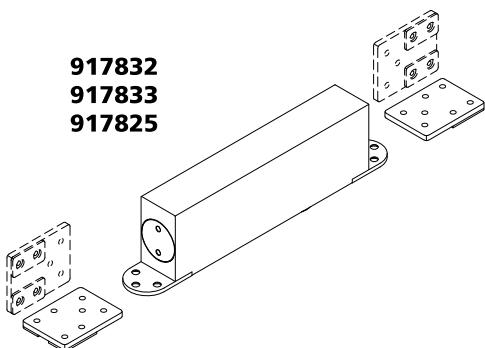
Montage de la quincaillerie

9 Ferme-porte

Installation of the fittings

Door closer set

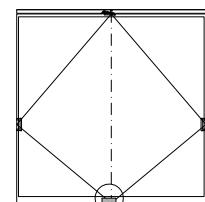
prxs ep 0040



Alle Schraubverbindungen mit Schraubensicherung ausführen!

Tous les raccords vissés doivent être exécutés avec du frein filet!

All screw connections must be made with screw locking!

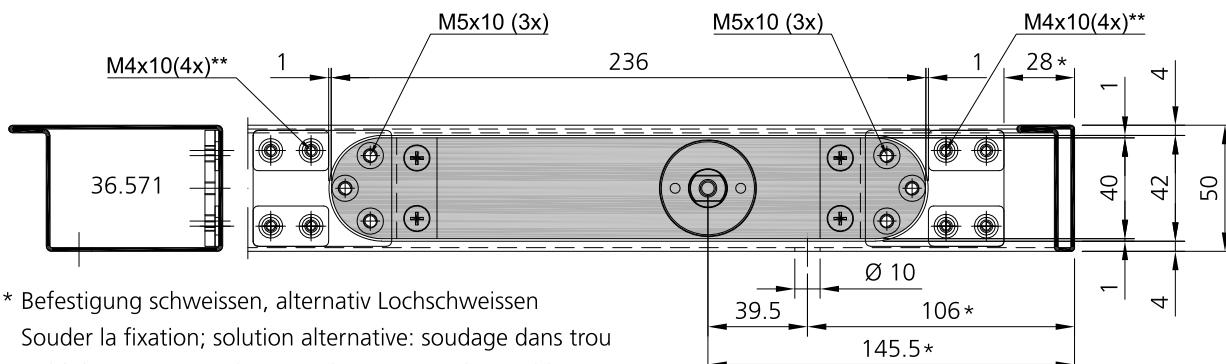
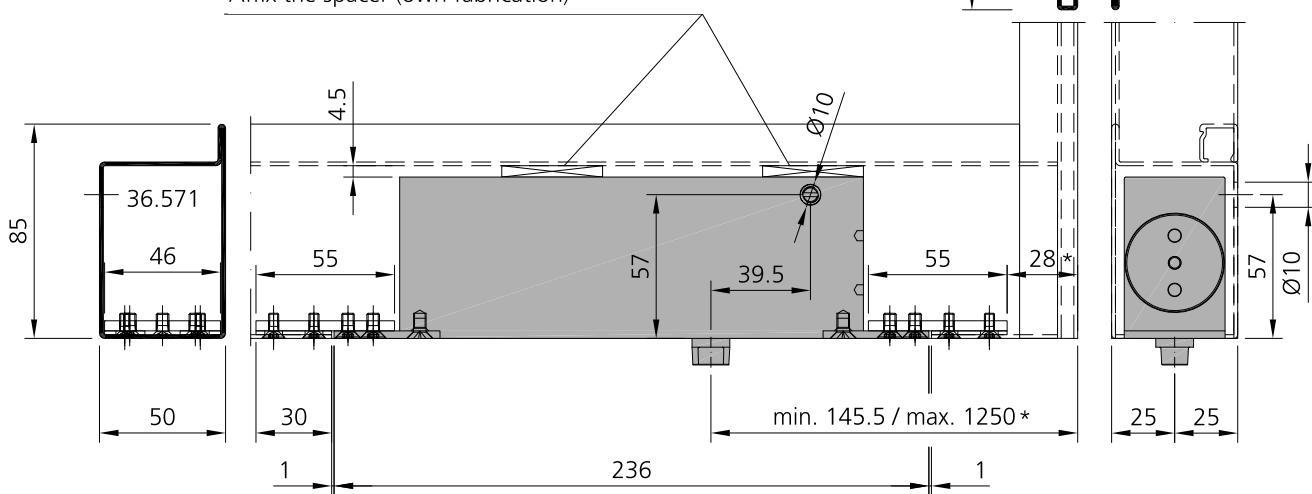


*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.

Distanzstück Eigenfertigung einkleben
Coller une entretoise de propre fabrication
Affix the spacer (own fabrication)



- ** Befestigung schweißen, alternativ Lochschweißen
Souder la fixation; solution alternative: soudage dans trou
Weld the mount, or alternatively carry out plug welding

Beschlagseinbau

Türschliesser

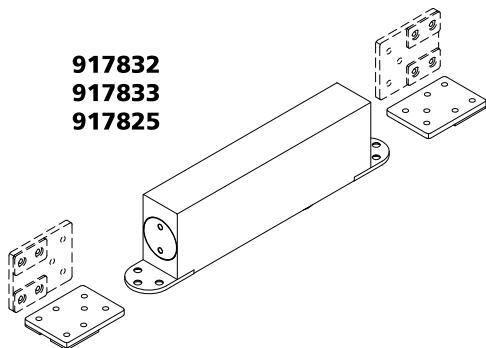
Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

prxs_ep_0040

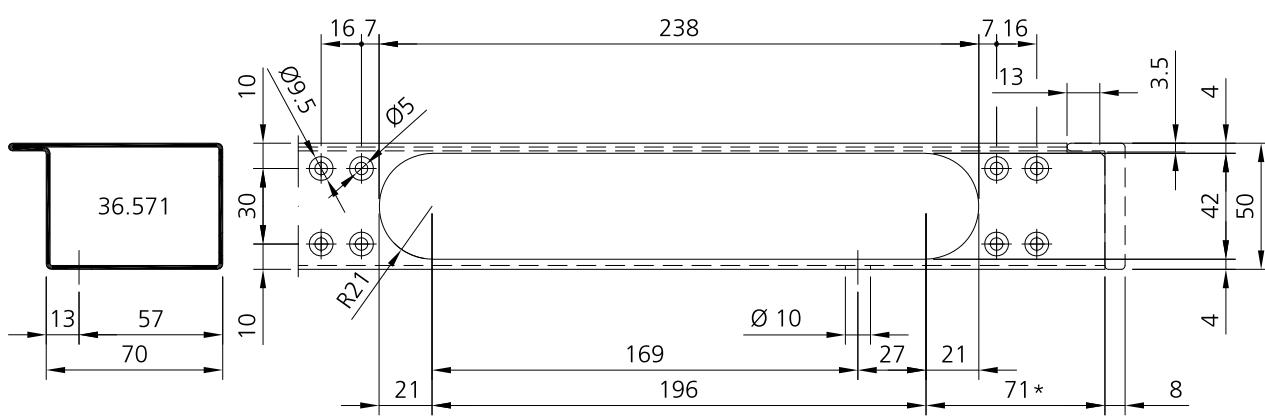


*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.

Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings



Beschlagseinbau

5
Türschliesser

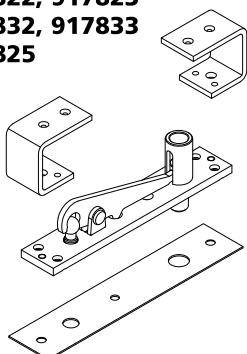
Montage de la quincaillerie

Ferme-porte

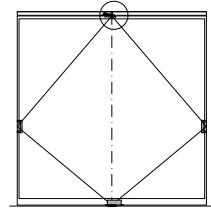
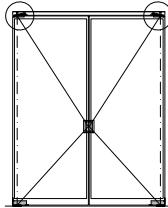
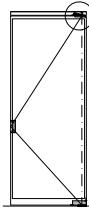
Installation of the fittings

Door closer set

**917822, 917823
917832, 917833
917825**



prxs ep 0041

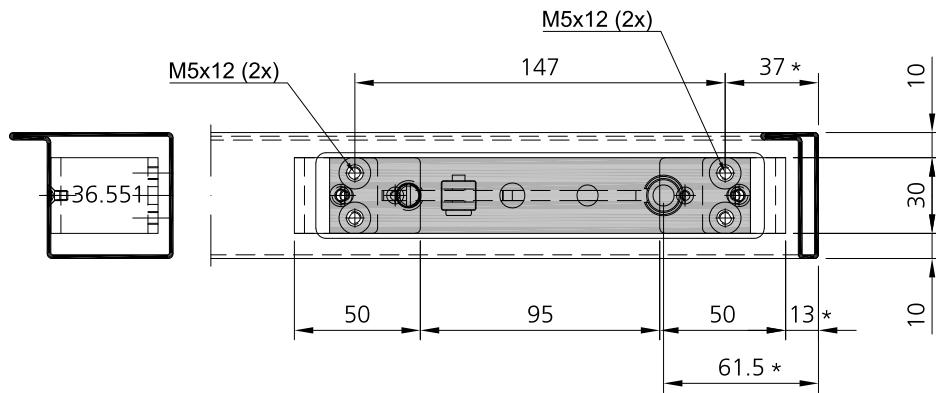
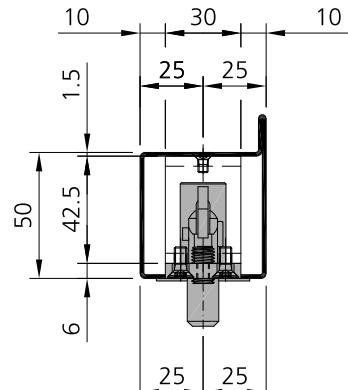
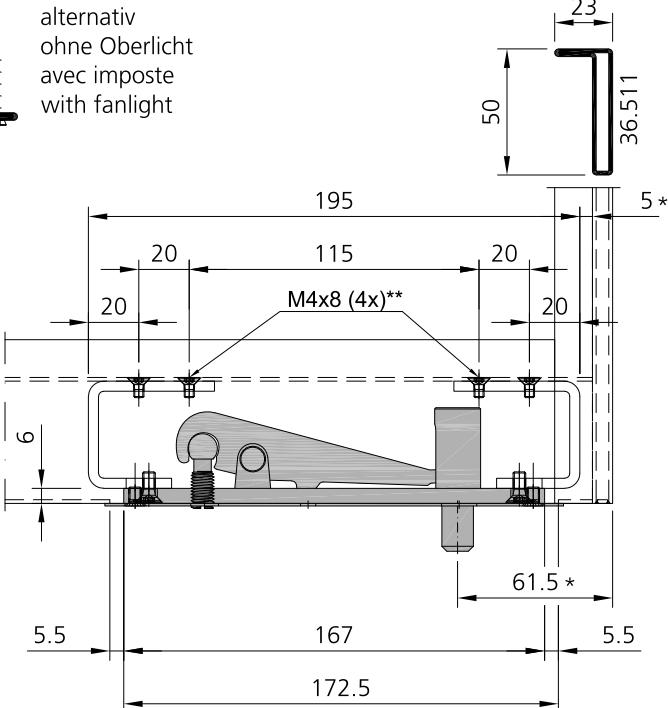
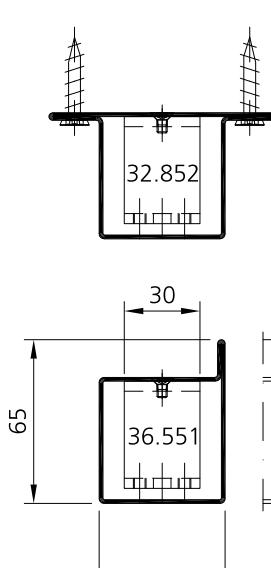


Alle Schraubverbindungen mit
Schraubensicherung ausführen!
Tous les raccords vissés doivent
être exécutés avec du frein filet!
Alle Schraubverbindungen mit
Schraubensicherung ausführen!

** Alternative Befestigung:
Schweißen / Lochschweißen, empfohlen ab >100kg Flügelgewicht

** Fixation alternative : soudage / soudage dans trou, recommandé à partir d'un poids de vantail >100kg

** Mounting opportunity:
Welding / plug welding,
recommendation from a leaf
weight >100kg



Beschlagseinbau

Türschliesser

Montage de la quincaillerie

Ferme-porte

Installation of the fittings

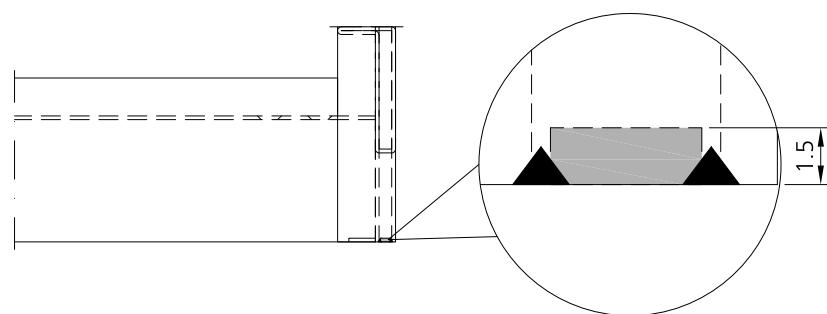
Door closer set

*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.
 Bei der Montage den Beschlag mit beiden Bügeln verschrauben, einmessen und dann das Profil für die Bügel verbohren.

prxs_ep_0041

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe. Lors du montage, visser la quincaillerie sur les deux étriers, la calibrer et percer ensuite le profilé pour les étriers.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions. During installation, screw the fitting to both brackets, calibrate and then drill the profile for the brackets..

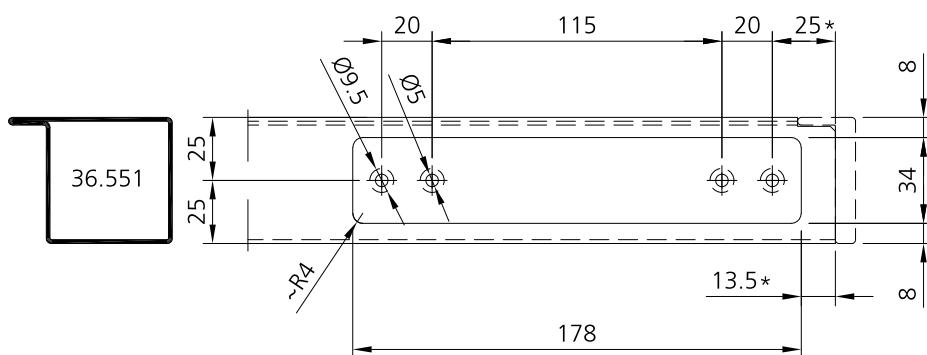
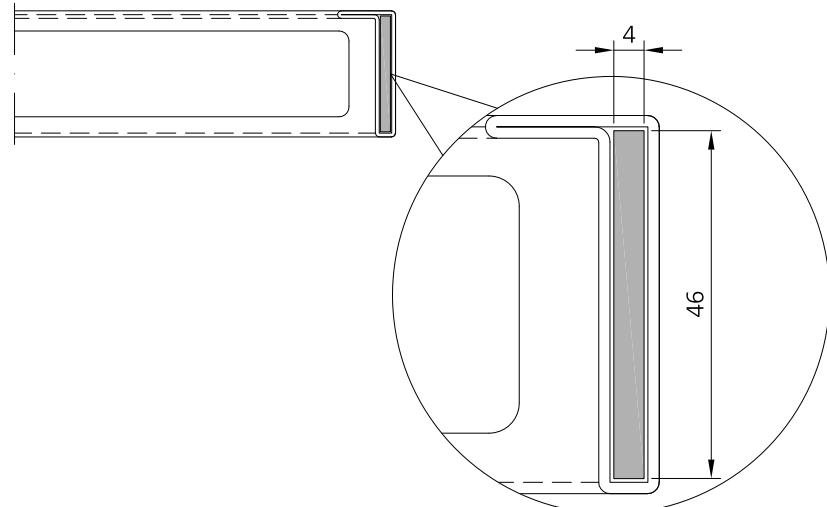


Blech 46x4x1.5mm
(Eigenfertigung)
einschweissen

Tôle 46x4x1.5mm
(Propre confection)
souder

Sheet metal 46x4x1.5mm
(own febriation)
weld-in

Verarbeitung Beschläge
Mise en œuvre quincaillerie
Assembly fittings

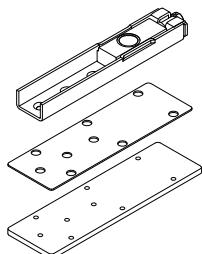


Beschlagseinbau
Türschliesser

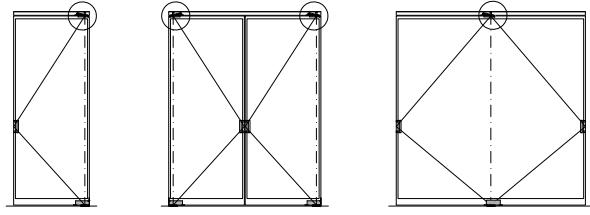
Montage de la quincaillerie
Ferme-porte

Installation of the fittings
Door closer set

**917822, 917823
917832, 917833
917825**



prxs_ep_0042



Nach dem Bohren ist die Platte einzuschieben und mit 2 Senkschrauben zu zentrieren, danach mittels Lochschweissung befestigen.

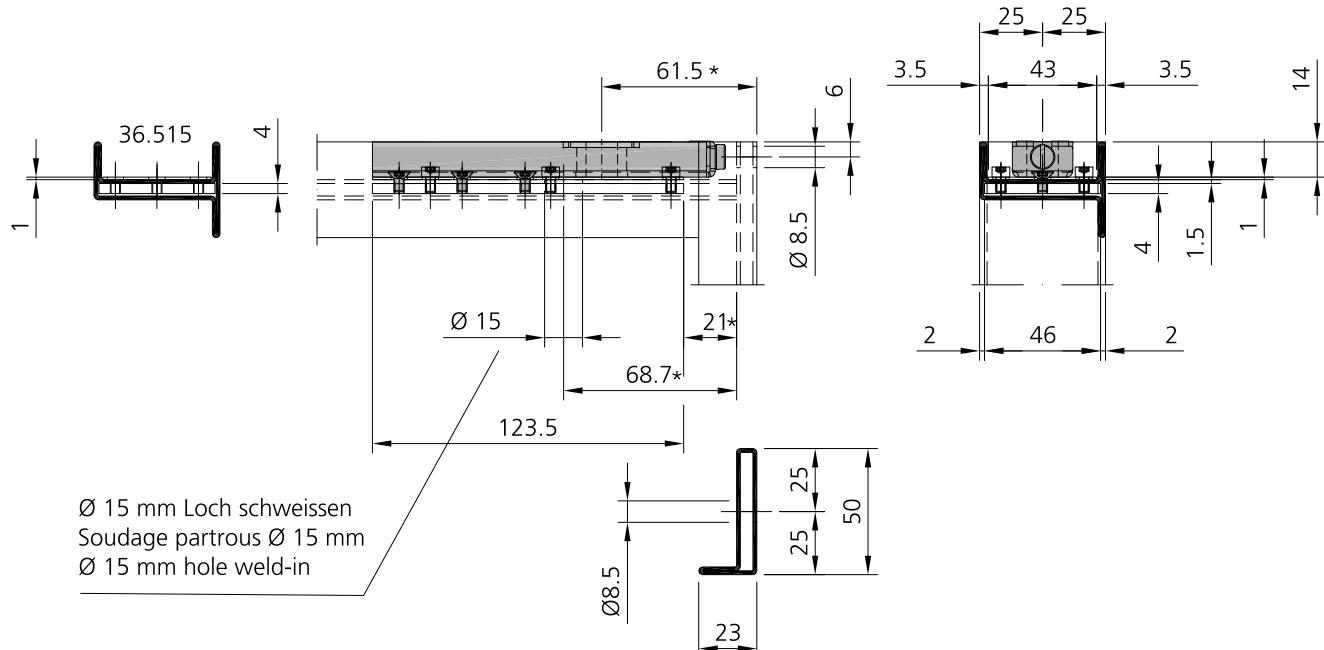
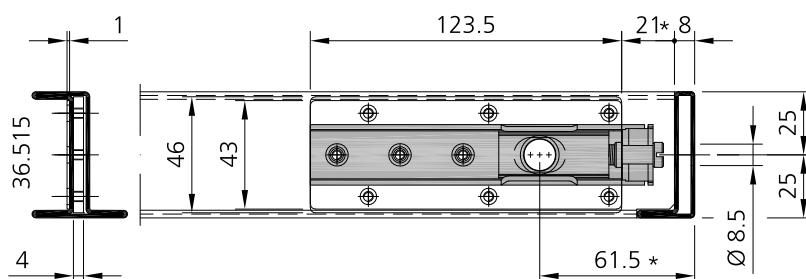
Après le perçage, la plaque doit être insérée et centrée avec 2 vis à tête conique; fixer ensuite par soudage dans trou.

After drilling, insert the panel and centre it with two countersunk screws, then fasten in place by plug welding.

*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.



Beschlagseinbau

Türschliesser

Montage de la quincaillerie

Ferme-porte

Installation of the fittings

Door closer set

[prxs_ep_0042](#)

Alle Schraubverbindungen mit Schraubensicherung ausführen!

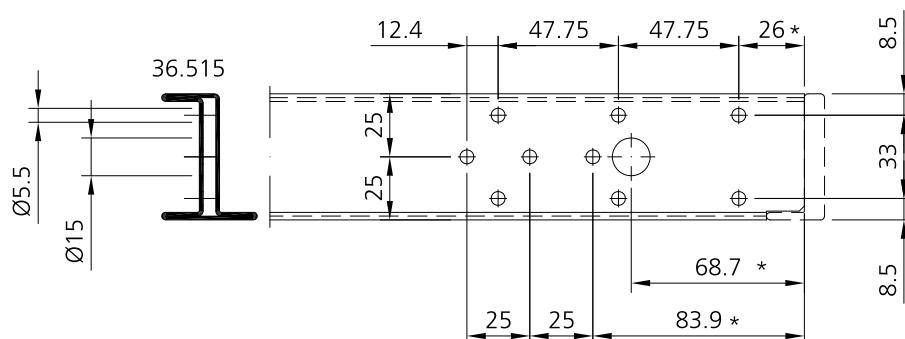
Tous les raccords vissés doivent être exécutés avec du frein filet!

All screw connections must be made with screw locking!

*Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.



Beschlagseinbau

Türschliesser

Montage de la quincaillerie

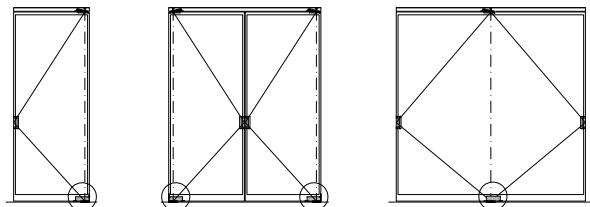
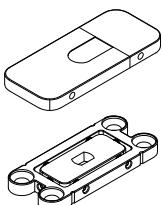
Ferme-porte

Installation of the fittings

Door closer set

917820 - 917823
917830 - 917833

prxs_ep_0043



Bei der Befestigung für diesen Artikel müssen die Masse entsprechend dem Achsmass angepasst werden.

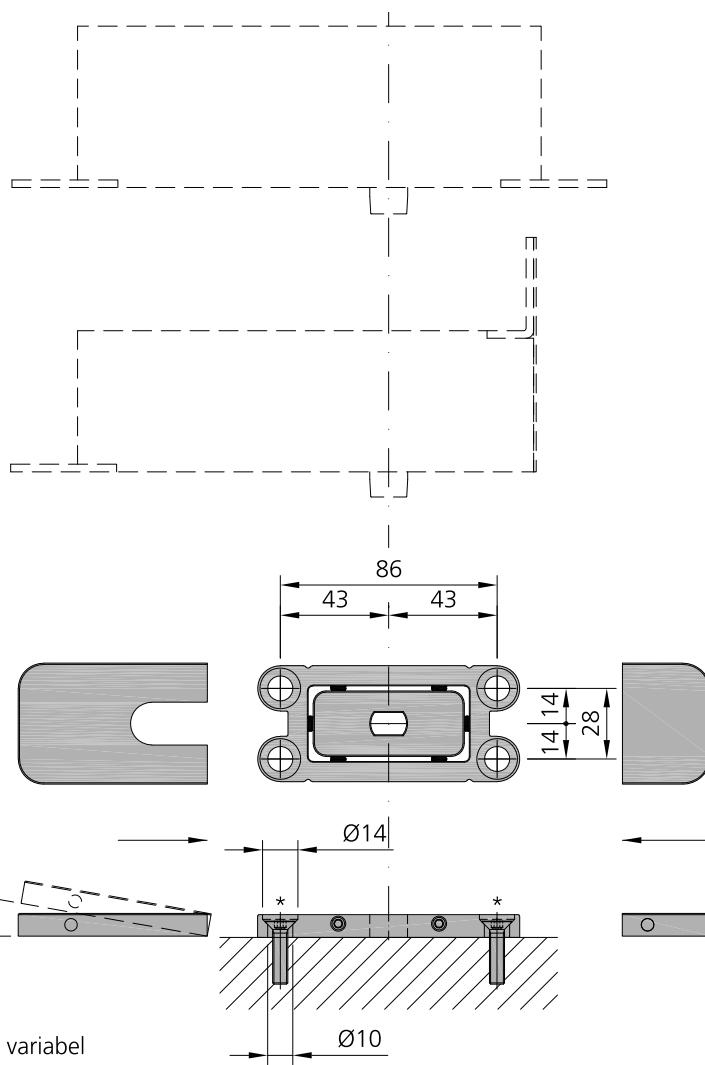
Lors de la fixation pour cet article, les dimensions doivent être ajustées en fonction de la dimension de l'axe. e.

For the mounts for this item, the dimensions must be adjusted according to the axial dimensions.

Das gewählte Achsmass des Türschliers muss zwingend eingehalten werden.

La dimension de l'axe choisie du ferme-porte doit impérativement être respectée.

The selected axial dimension of the door closer must be maintained.



*Schraubentyp variabel

Type de vis variable

Variable screw type

Montage

Türschliesser

Einbau des Flügels

Bolzen am Türschliesser richtig ausrichten, damit dieser wie abgebildet eingesetzt werden kann.

Montage

Ferme-porte

Montage du vantail

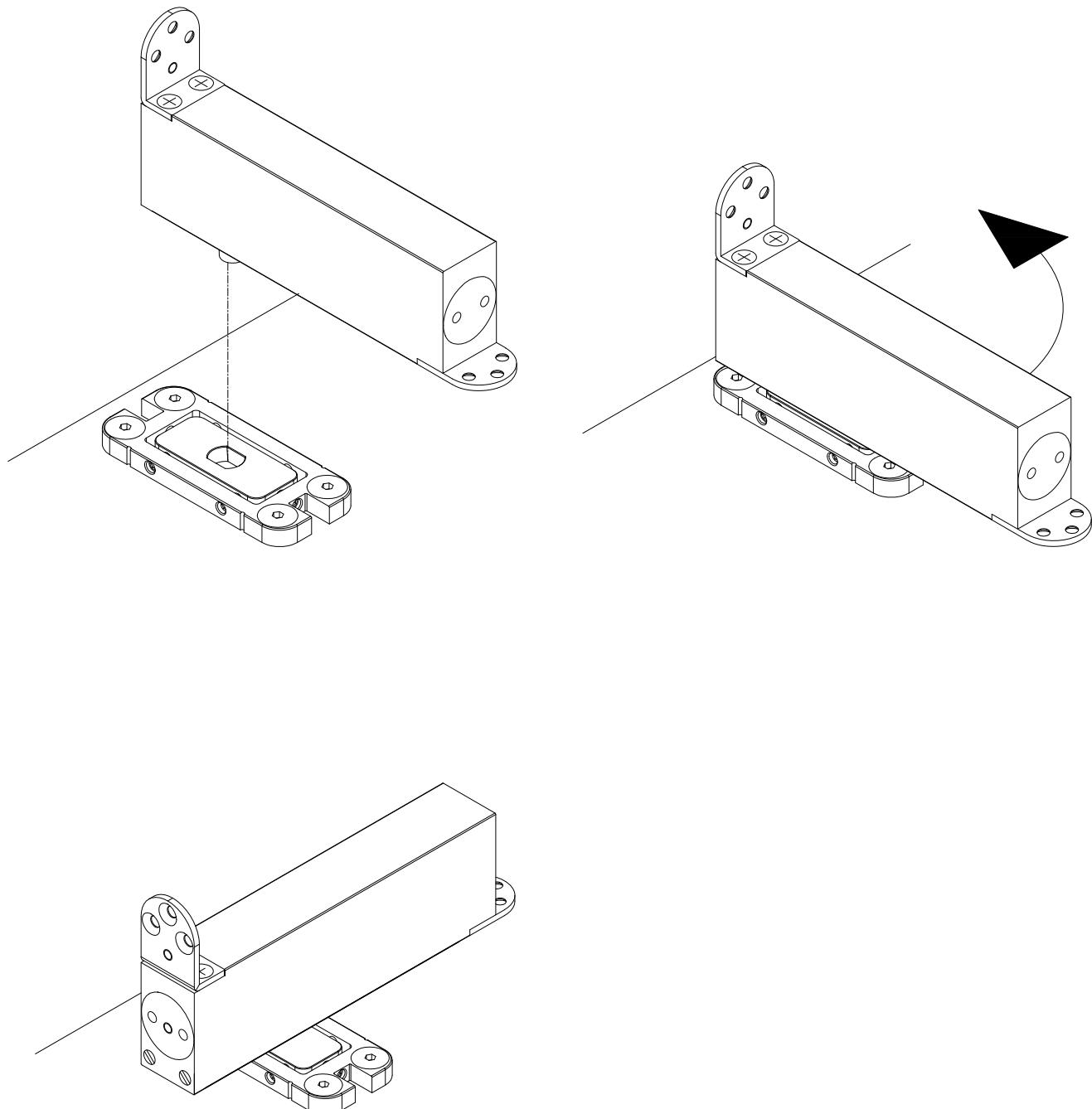
Orienter correctement le goujon sur le ferme-porte, de façon à ce que celui-ci puisse être inséré de la manière indiquée sur le schéma.

Installation

Door closer set

Installing the leaf

Align the bolts on the door closer correctly so that it can be used as shown.

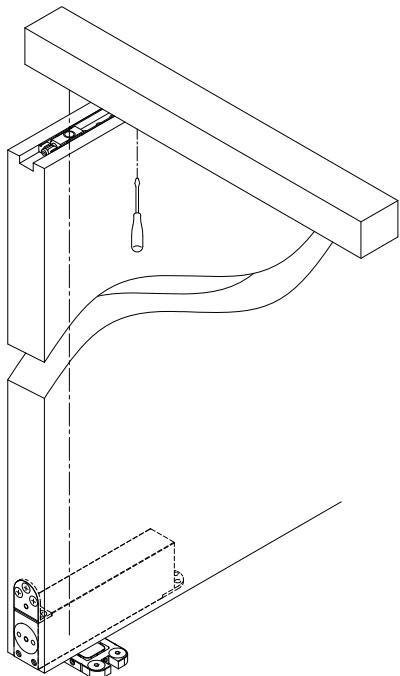


Montage
Türschliesser

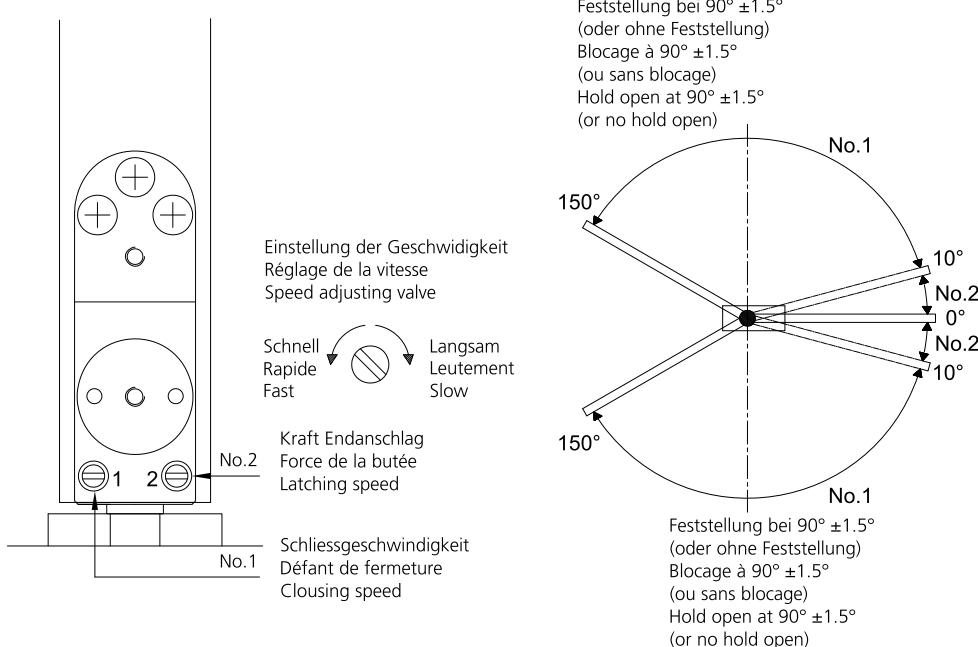
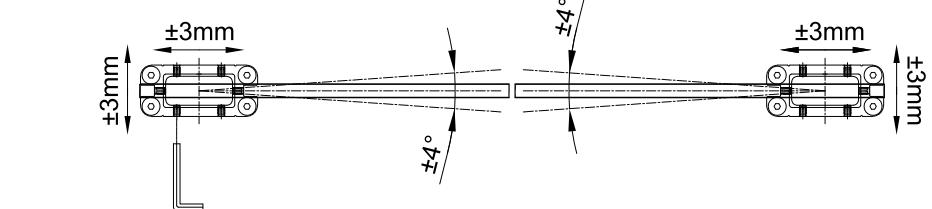
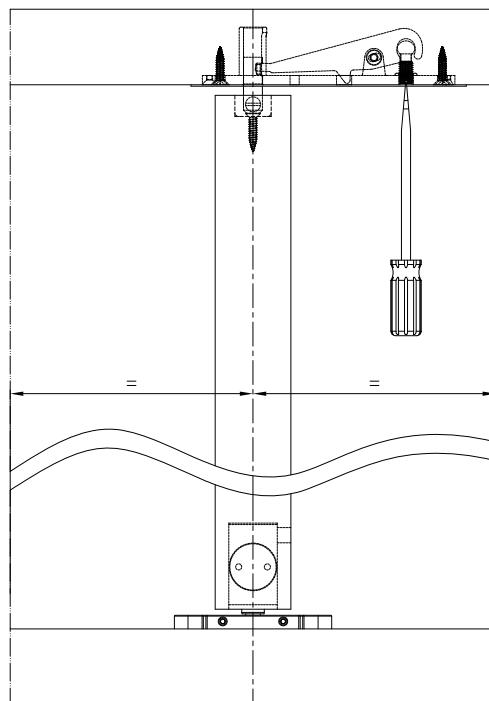
Montage
Ferme-porte

Installation
Door closer set

Einschwenken des Flügels
Rentrer le vantail par pivotement
Swinging in the leaf



Einstellen des Flügels
Régler le vantail
Setting the leaf



Montage

Türschliesser

Montage

Ferme-porte

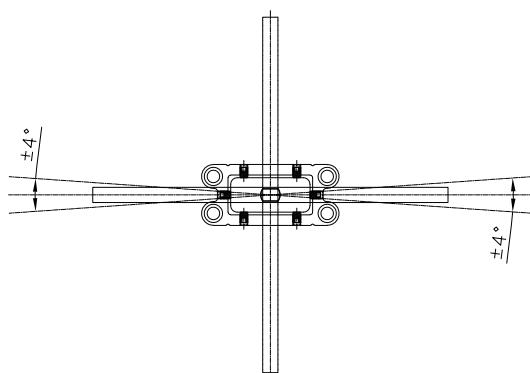
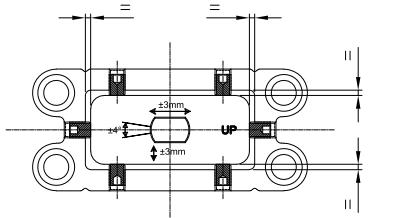
Installation

Door closer set

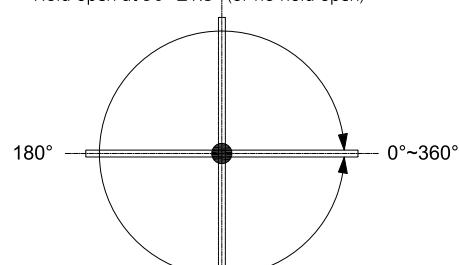
Einstellen des Flügels bei freier Montage

Régler le vantail en cas de montage libre

Setting the leaf with free installation



Feststellung bei $90^\circ \pm 1.5^\circ$ (oder ohne Feststellung)
 Blocage à $90^\circ \pm 1.5^\circ$ (ou sans blocage)
 Hold open at $90^\circ \pm 1.5^\circ$ (or no hold open)



Feststellung bei $270^\circ \pm 1.5^\circ$ (oder ohne Feststellung)
 Blocage à $270^\circ \pm 1.5^\circ$ (ou sans blocage)
 Hold open at $270^\circ \pm 1.5^\circ$ (or no hold open)

Einstellung der Geschwindigkeit
 Réglage de la vitesse
 Speed adjusting valve

Schnell
 Rapide
 Fast

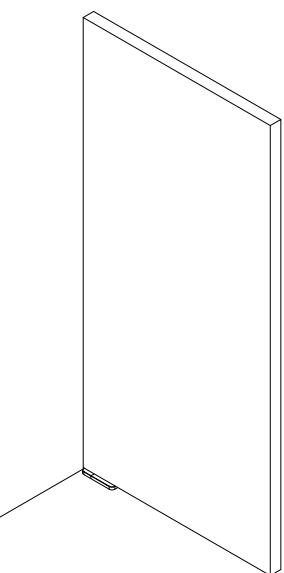
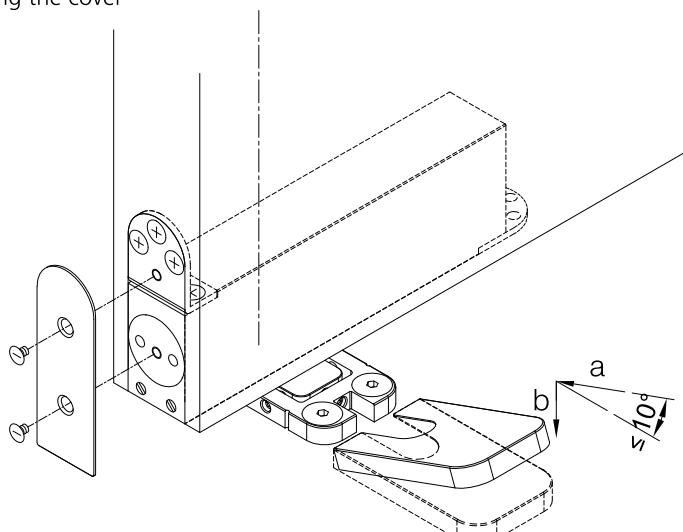
Langsam
 Leutement
 Slow



Anbringen der Abdeckung

Poser le recouvrement

Attaching the cover



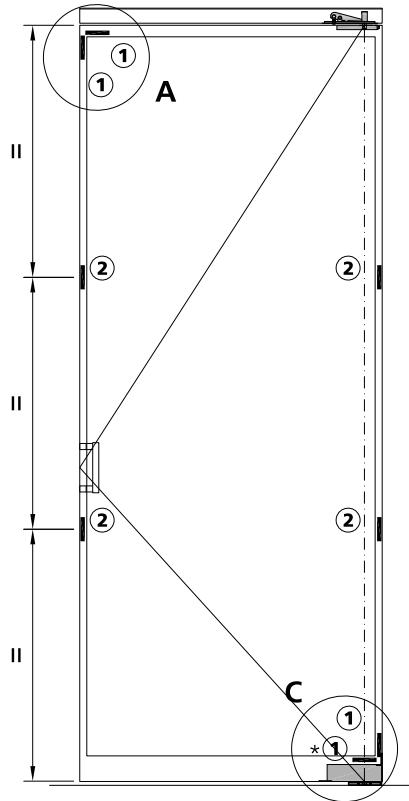
Platz für Notizen

Espace pour les notes

Space for memos

Verglasung

Verklotzung

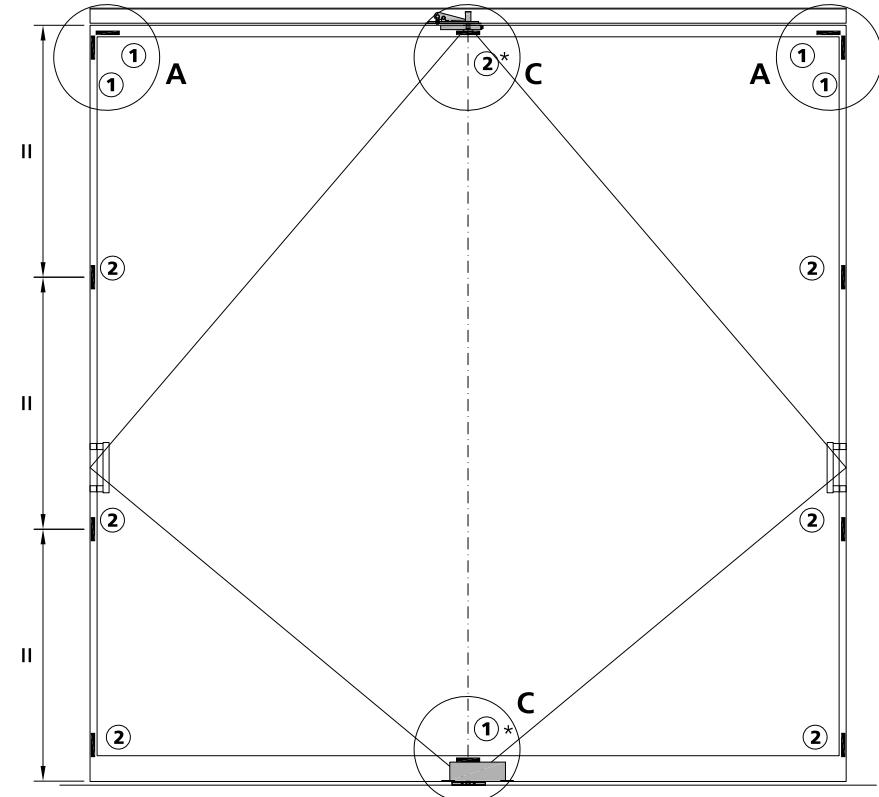


Tragklötzte

- 1** Cales support
Support setting blocks

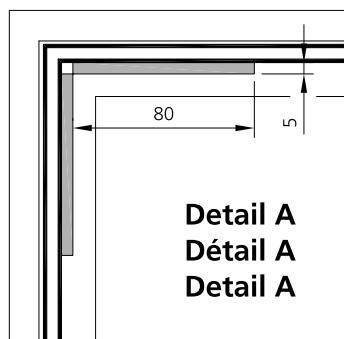
Vitrage

Collage



- Distanzklötzte, bei Bedarf einkleben
Cales d'écartement, coller si besoin
Spacer setting block, affix when necessary

* Klotz, Mittig ausrichten auf Achse
Cale, orienter de manière centrée par rapport à l'axe
Block, align centrally to axis

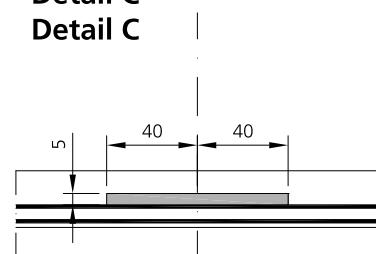


Detail A
Détail A
Detail A

Hinweis / Note / Remarque:

Bei Fügelgewicht ab 100 kg empfehlen wir das Glas auf Griffhöhe zu verkleben.
Pour les poids d'ouvrant à partir de 100 kg, nous recommandons de coller le verre à la hauteur de la poignée.
For door leaf weights >100 kg we recommend to glue the glass at handle height.

Detail C
Détail C
Detail C



forster



Profilsysteme in Stahl und Edelstahl

Systèmes de profilés en acier et en acier inox

Steel and stainless steel profile systems

